

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)
HMI5000 Series (COM1)

PLC or Controller
Mitsubishi FX Series
FX1n-232-BD Com Module,
or
FX2n-232-BD Com Module

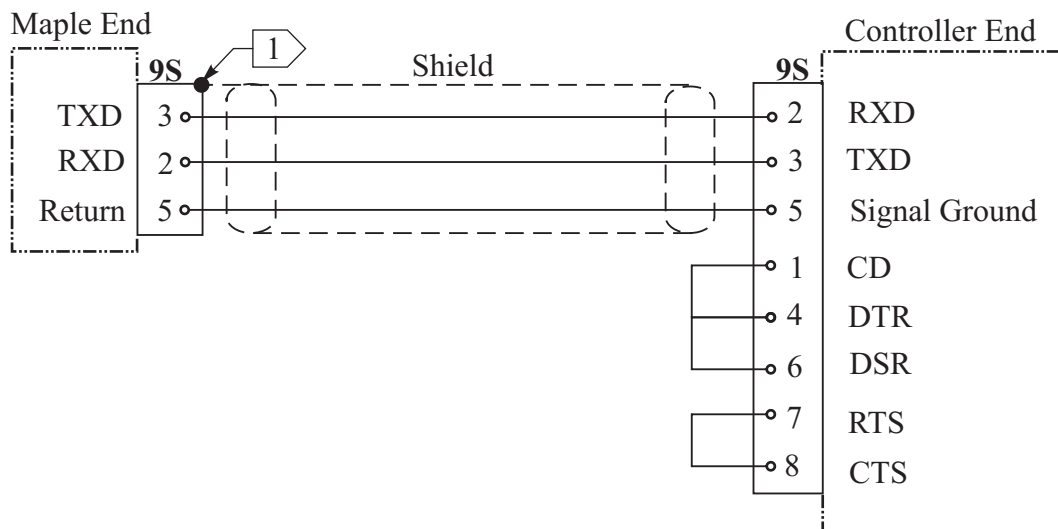
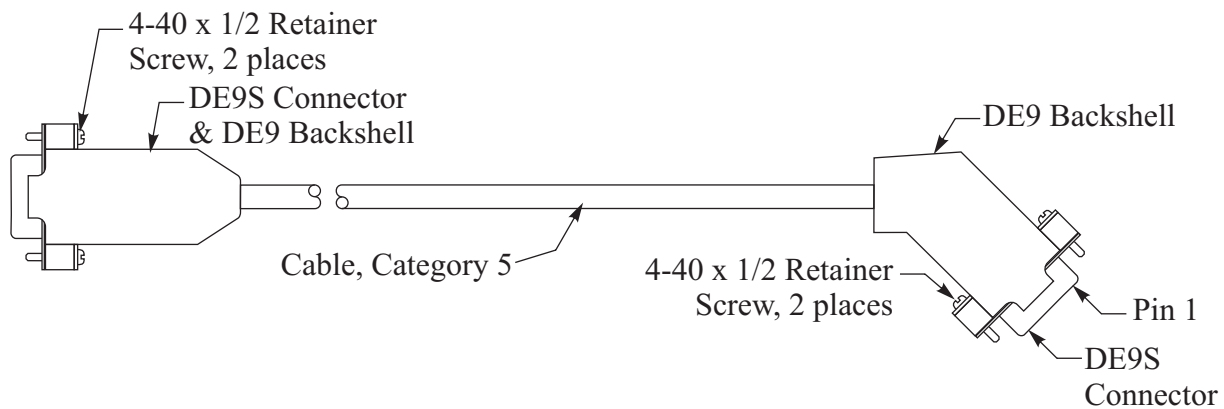
Communication Type
RS-232 with DE9
Connector at Com Module



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with the Mitsubishi communications modules listed above.

Drawing and Schematic



Notes

- 1 Shield wire must be terminated to connector metal shell.