

# CABLE ASSEMBLY INSTRUCTION

**Maple Model(s)**

HMI5000 Series (COM1)  
HMI600 Series

**PLC or Controller**

Idec MicroSmart

**Communication Type**

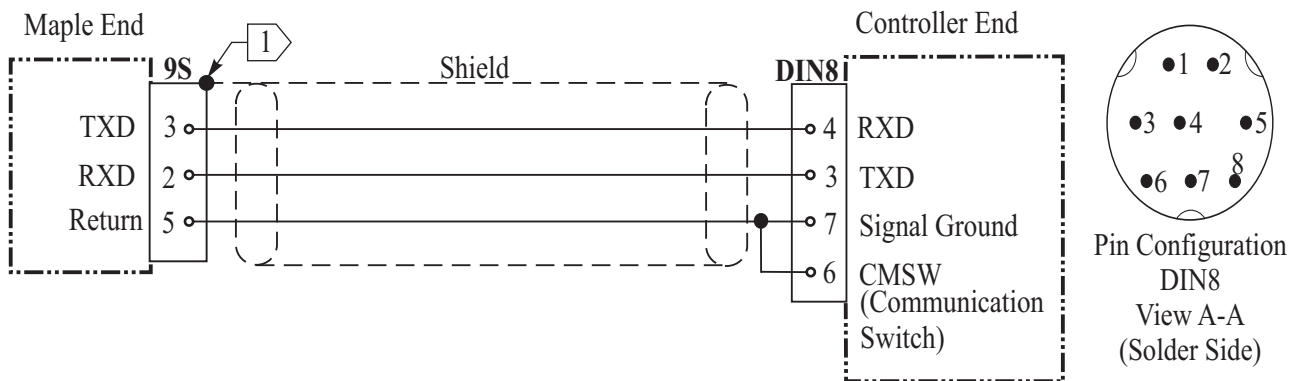
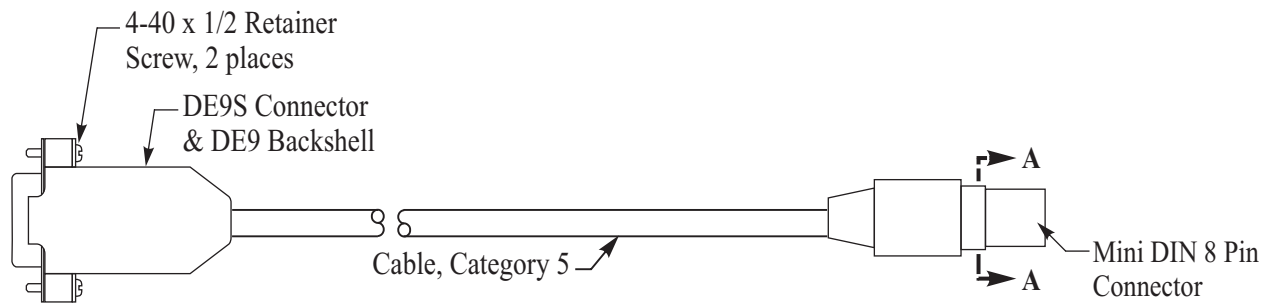
RS-232 (Port 1 or Port 2 on  
an RS232 Module)



**Summary**

Use the wiring diagram and illustration to assemble a communication cable for use with an Idec MicroSmart PLC using RS232 communications.

**Drawing and Schematic**



**Notes:**

- ① Shield wire must be terminated to connector shell.