

# CABLE ASSEMBLY INSTRUCTION

**Maple Model(s)**  
HMI5000 Series

**PLC or Controller**  
Cal Controls CALogix

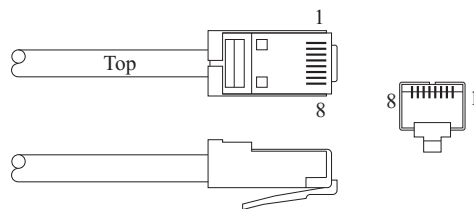
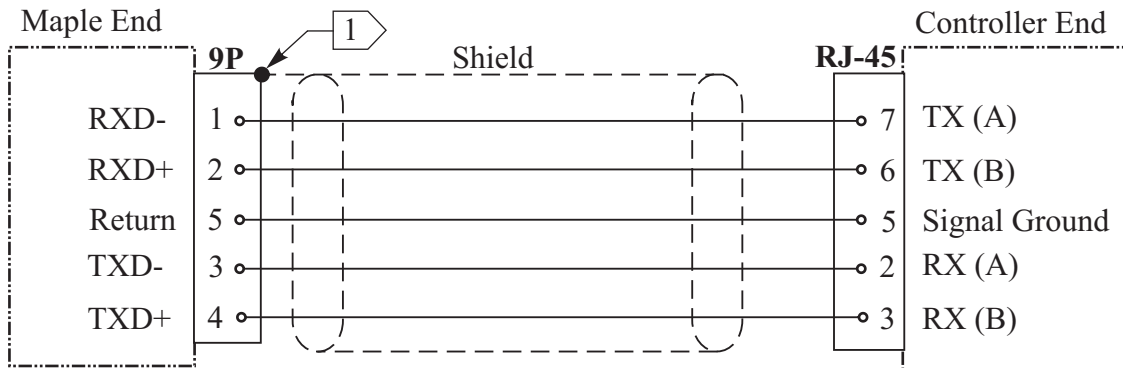
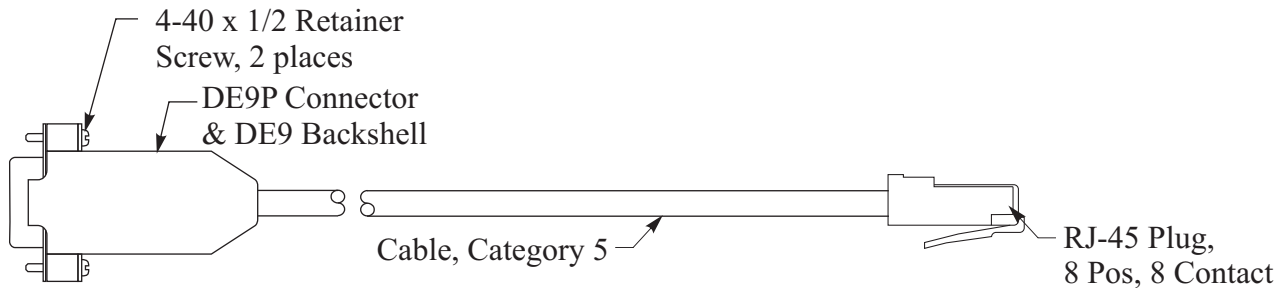
**Communication Type**  
RS-485 with RJ-45 at PLC



## Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Cal Controls CALogix.

## Drawing and Schematic



## Notes:

- 1 Shield wire must be terminated to the connector metal shell.