

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series

PLC or Controller

Baldor Motion Controllers
and Servo Drives

Communication Type

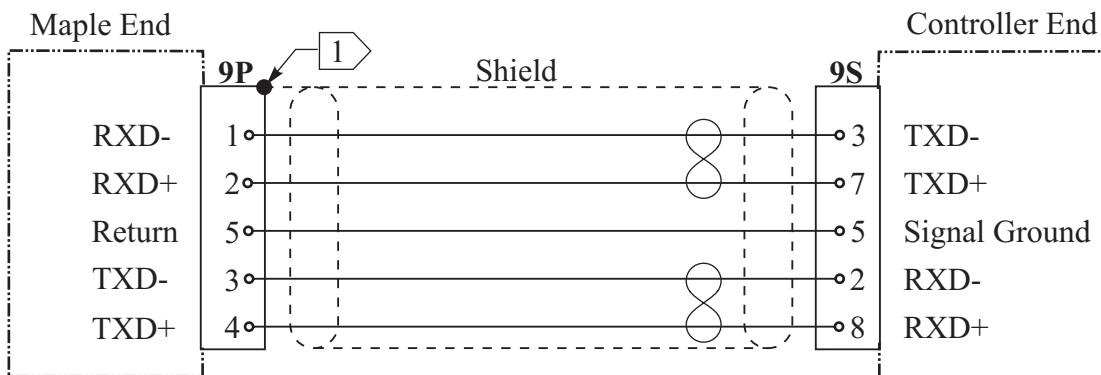
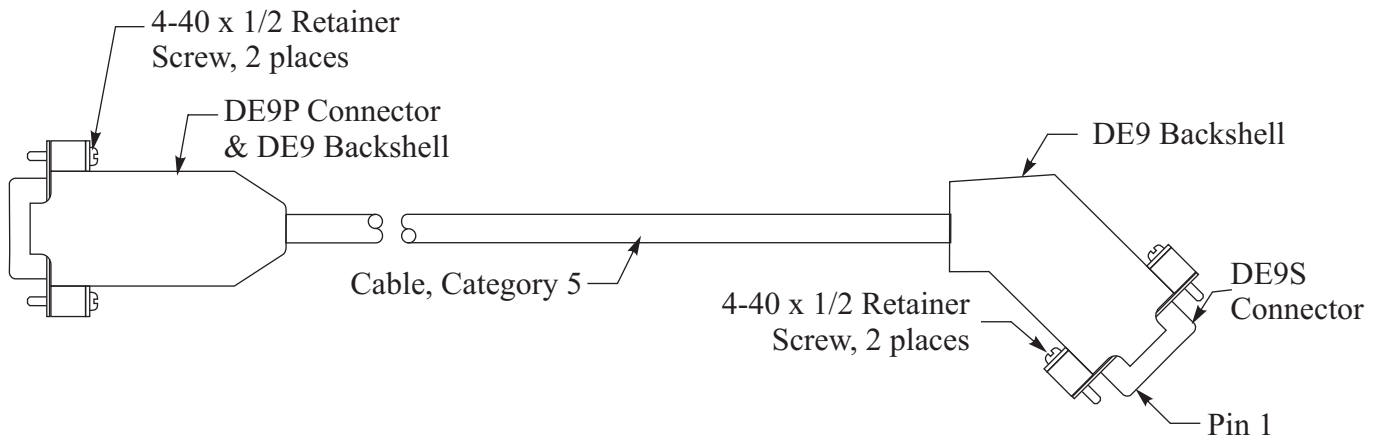
RS-422 and RS-485 with
DE9 Connector at Controller



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with Baldor motion controllers and servo drives

Drawing and Schematic



Notes:

- 1 Shield wire must be terminated to connector metal shell.