

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)
HMI5000 Series (COM1)

PLC or Controller
Baldor NextMove BX^{II}

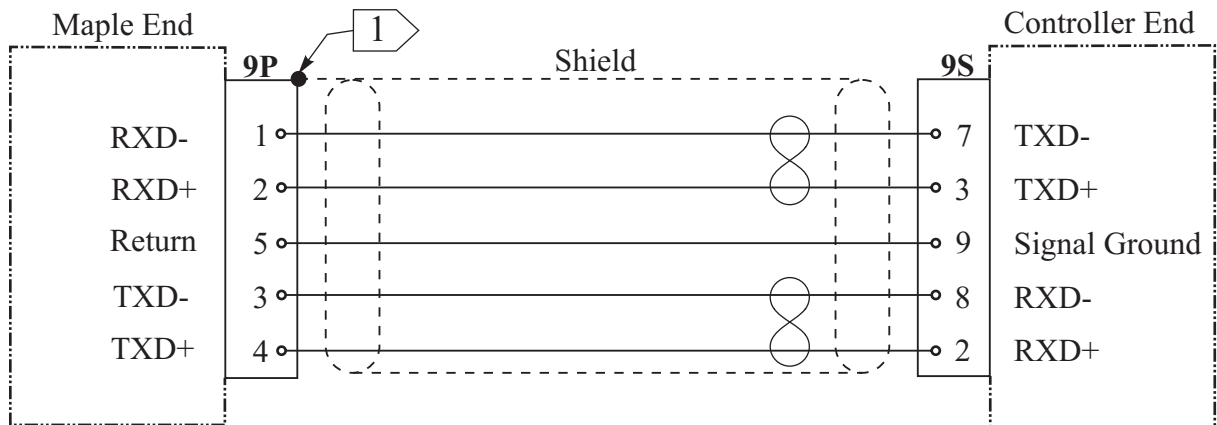
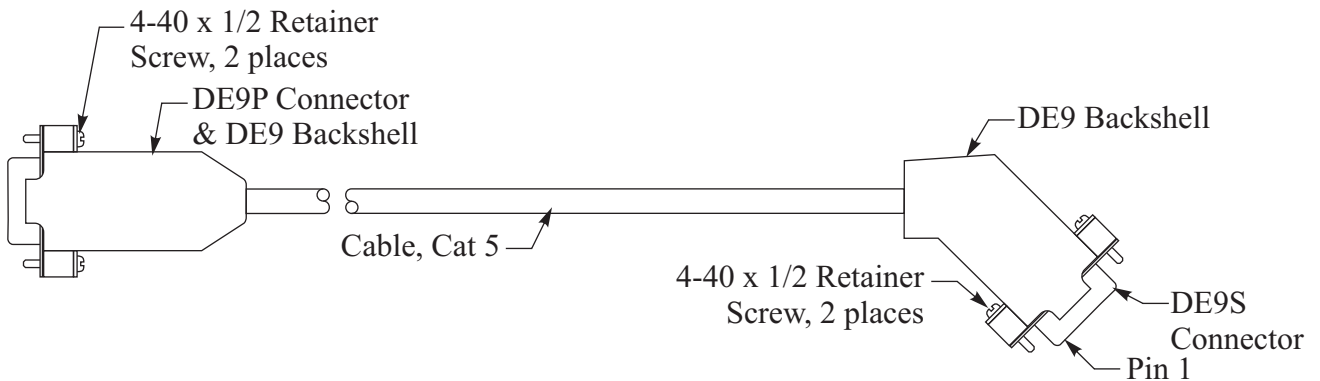
Communication Type
RS-422 with DE9
Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Baldor NextMove BX^{II} Controller.

Drawing and Schematic



Notes:

- 1 Shield wire must be terminated to connector metal shell.