

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)
 HMI5000 Series (COM1)
 HMI600 Series (COM1)

PLC or Controller
 Sixnet IPM

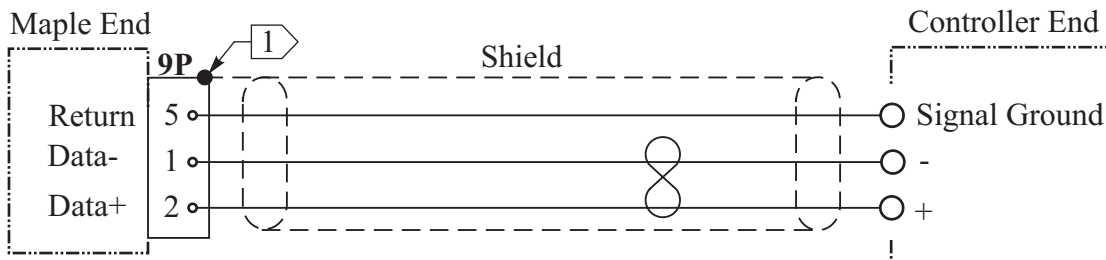
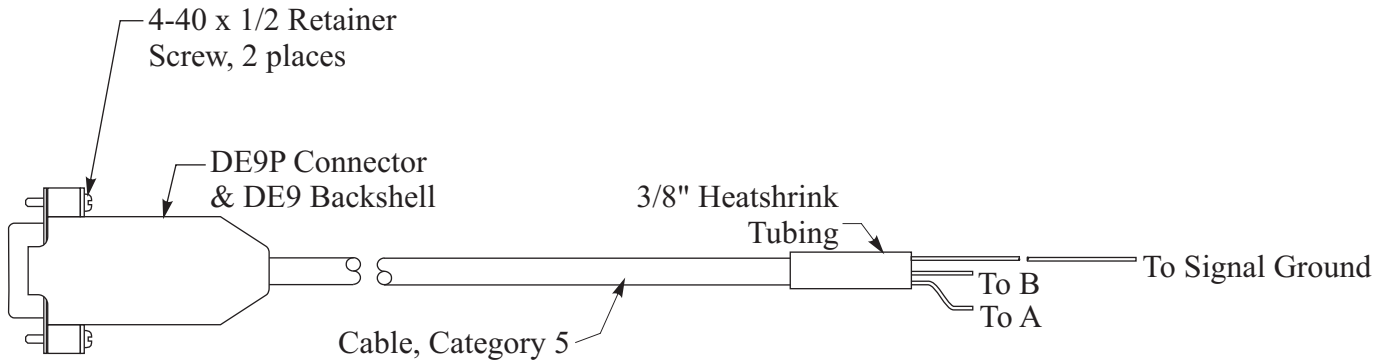
Communication Type
 RS-485 2-wire with Leads
 at Controller



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Sixnet IPM controller.

Drawing and Schematic



Notes

- 1 Shield wire must be terminated to connector metal shell.