

# CABLE ASSEMBLY INSTRUCTION

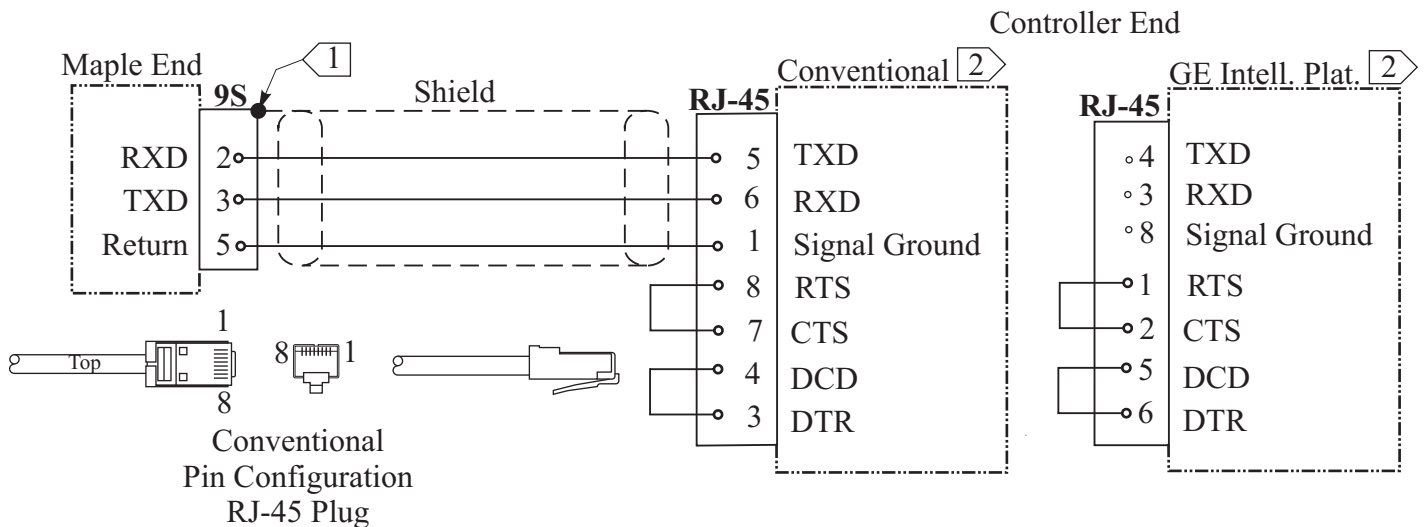
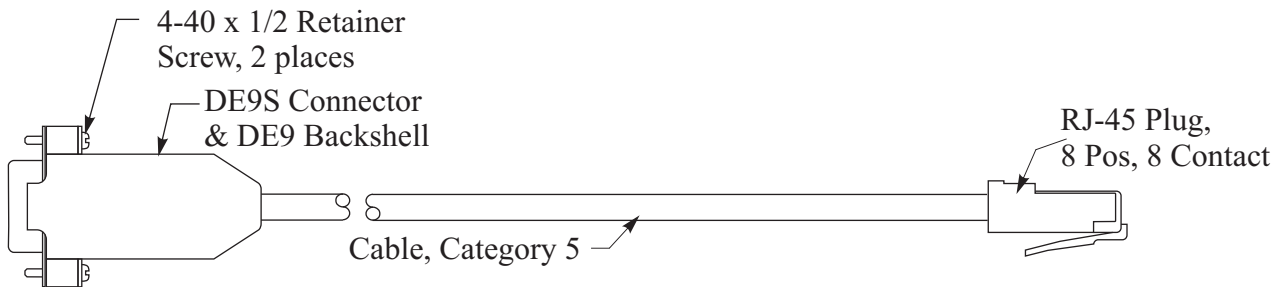
<u>Maple Model(s)</u>	<u>PLC or Controller</u>	<u>Communication Type</u>
HMI5000 Series (COM1) HMI600 Series	GE Intelligent Platforms VersaMax and VersaMax Micro	RS-232 with RJ-45 Connector at Controller



## Summary

Use the wiring diagram and illustration to assemble a communication cable for a GE Intelligent Platforms VersaMax or VersaMax Micro controller.

## Drawing and Schematic



## Notes

- ① Shield wire must be terminated to connector metal shell.
- ② Numbering for the controller end is shown with both conventional RJ-45 numbering and with GE Intelligent Platforms numbering. GE Intelligent Platforms numbering is reversed from conventional.