

C A B L E A S S E M B L Y I N S T R U C T I O N

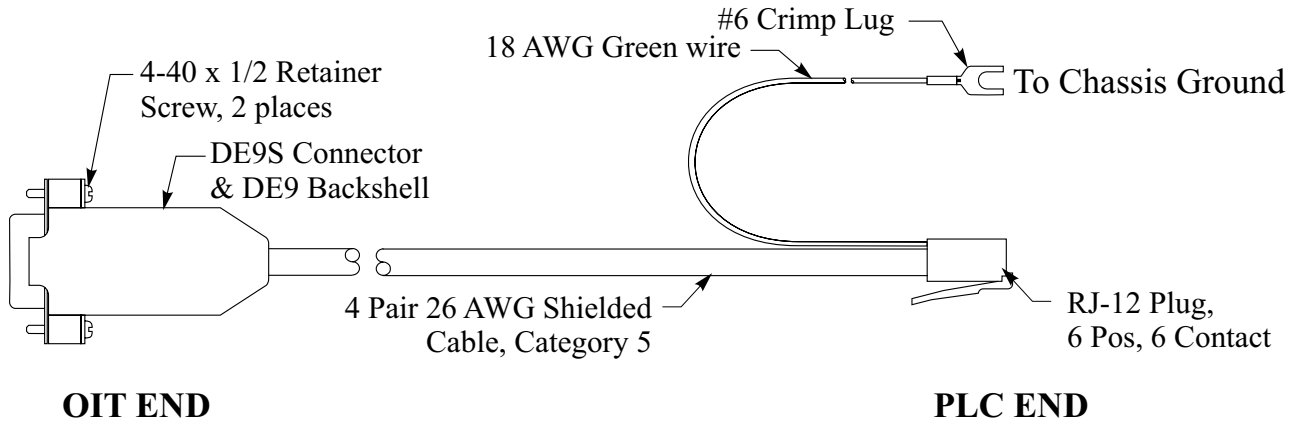


Controller Model: **GE Fanuc Series 90 CPU351 or CPU352**

Maple OIT Model: **Silver Plus Series (COM1), Blue Series
Ivory Series (COM1), Gold Series**

Communication Type: **RS-232 with RJ-12 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a GE Fanuc Series 90 CPU351 or CPU352 (Port 1).



NOTES:

- 1) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

