

# CABLE ASSEMBLY INSTRUCTION

**Maple Model(s)**

HMI5000 Series (COM1)  
HMI600 Series

**PLC or Controller**

Industrial Control Links  
ICL Series, SIXNET  
SIXTRAK Gateway and  
VersaTrak RTU  
Controllers

**Communication Type**

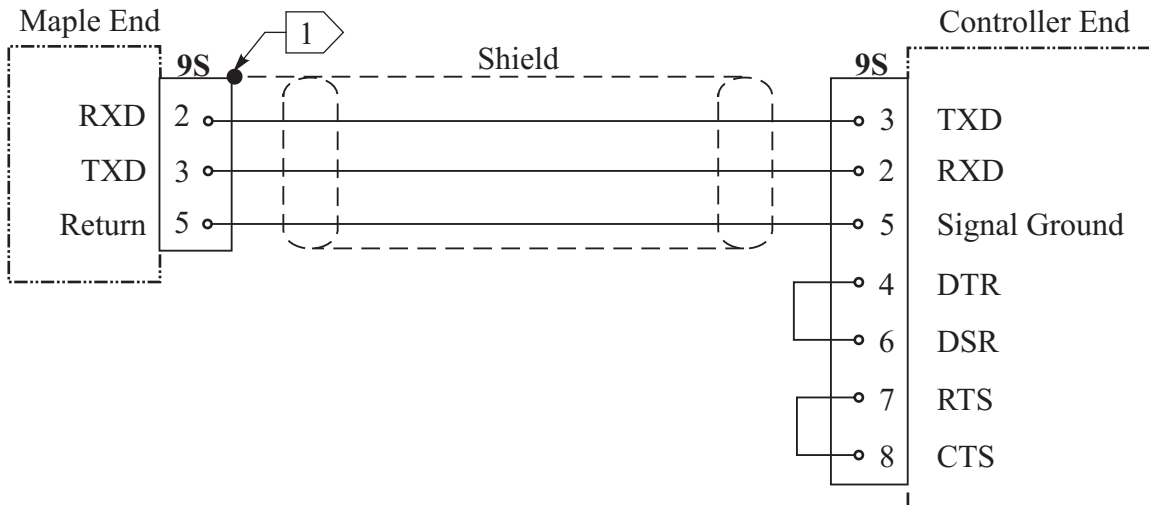
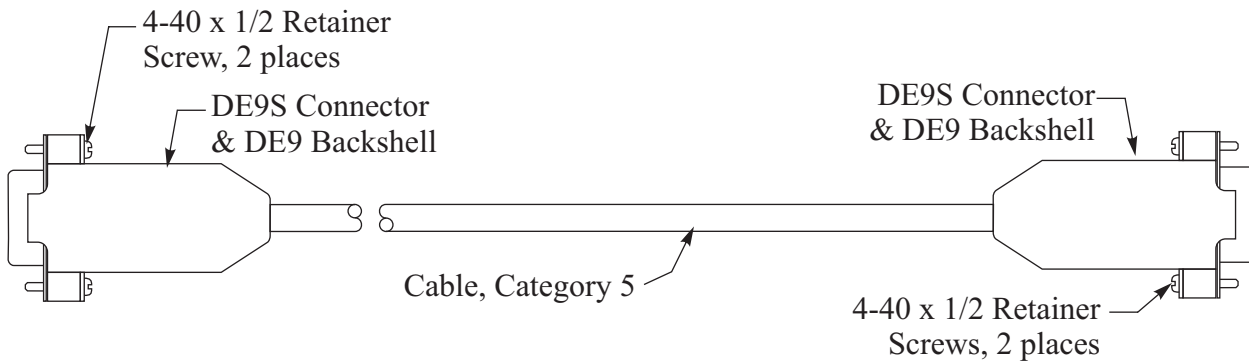
RS-232 with DE9  
Connector at  
Controller



**Summary**

Use the wiring diagram and illustration to assemble a communication cable for use with an Industrial Control Links ICL Series controller, and SIXNET SIXTRAK Gateway and VersaTrak RTU controllers.

**Drawing and Schematic**



**Notes**

- 1 Shield wire must be terminated to connector metal shell.