

# CABLE ASSEMBLY INSTRUCTION

**Maple Model(s)**  
HMI5000 Series (COM1)

**PLC or Controller**  
Control Microsystems  
SCADAPack Series and  
SAF Drives OEM SAFphire

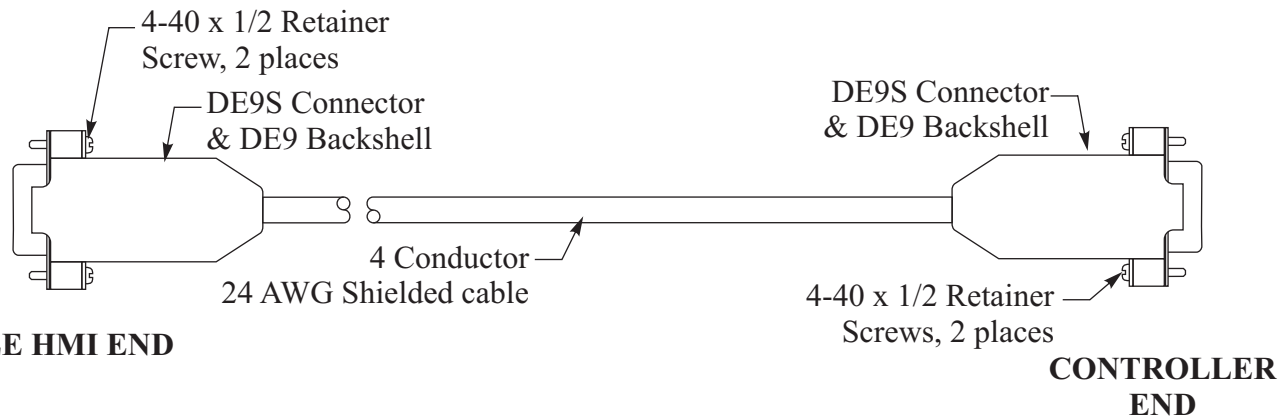
**Communication Type**  
RS-232 with DE9  
Connector at Controller



## Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Control Microsystems SCADAPack Series, or with a SAF Drives OEM SAFphire and CA418 processor card.

## Drawing and Schematic



**MAPLE HMI END**

**CONTROLLER END**

## NOTES:

- 1) Shield wire must be terminated to connector metal shell.

