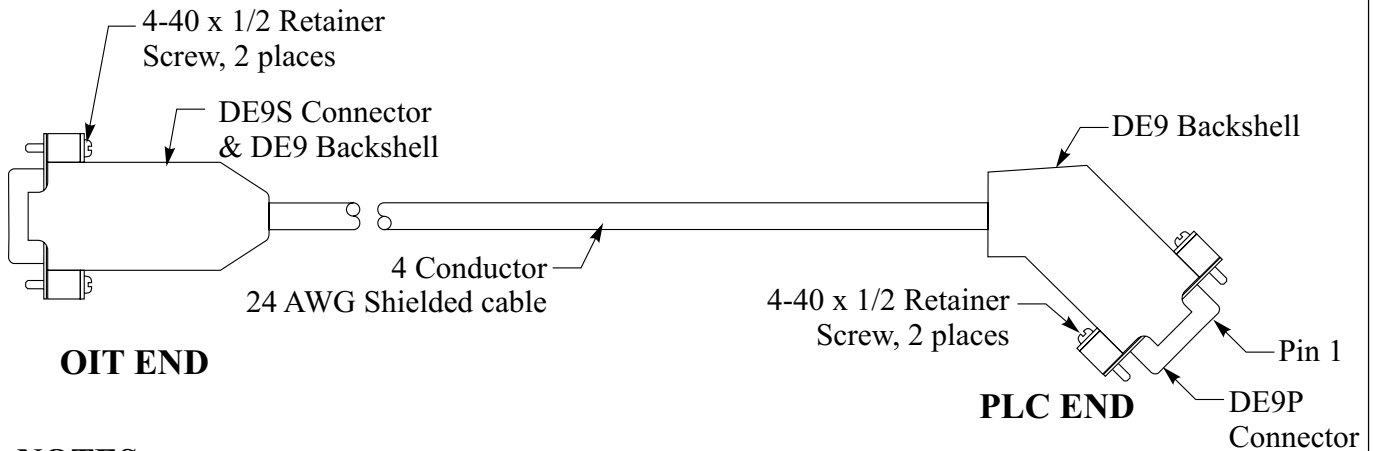




Controller Model: **GE Fanuc VersaMax**  
 Maple OIT Model: **Silver Plus Series (COM1), Blue Series, Ivory Series (COM1), Gold Series**  
 Communication Type: **RS-232 with DE9 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a GE Fanuc VersaMax PLC.



**NOTES:**

- 1 Solder shield wire to the DE9 connector metal shells at both ends of the cable. Install heatshrink tubing over the shield wire to avoid shorting.

