

# CABLE ASSEMBLY INSTRUCTION

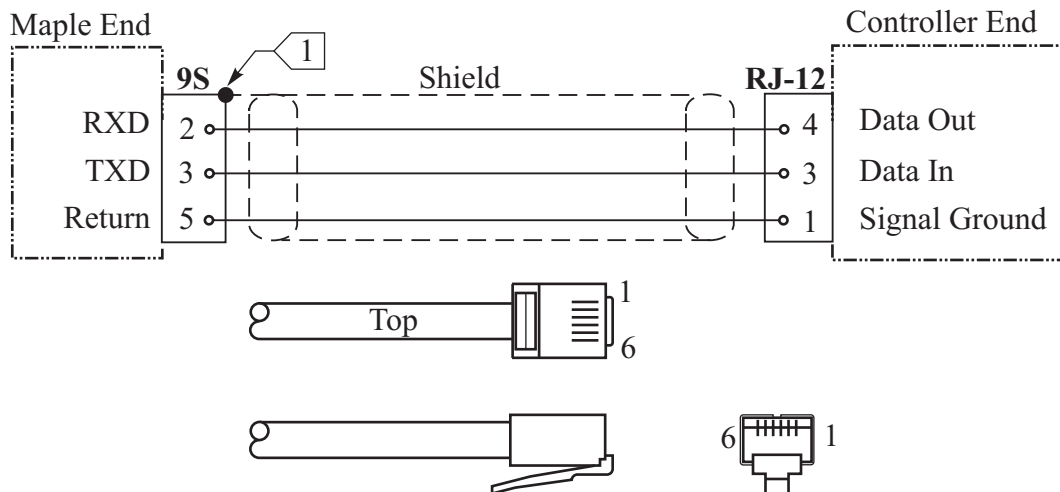
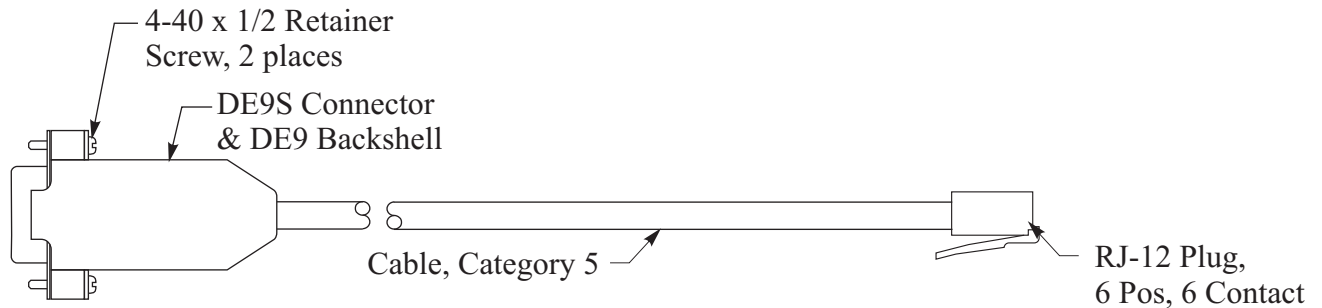
<b>Maple Model(s)</b>	<b>PLC or Controller</b>	<b>Communication Type</b>
HMI5000 Series (COM1) HMI600 Series (COM1)	Koyo DL05, DL06, D1105, DL205 Series, DL305 (D3-350 CPU), D1405 (D4-450 CPU), and Click	RS-232 with RJ-12 at PLC



## Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Koyo DL05 PLC, DL06 (DL60, Port 1) PLC, DL105 PLC, DL205 Series PLC, DL305 PLC (D3-350 CPU, Port 1), or DL405 PLC (D4-450 CPU, Port 2).

## Drawing and Schematic



## Notes

- 1 Shield wire must be terminated to connector shell.