

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series
HMI600 Series

PLC or Controller

Hitachi H Series

Communication Type

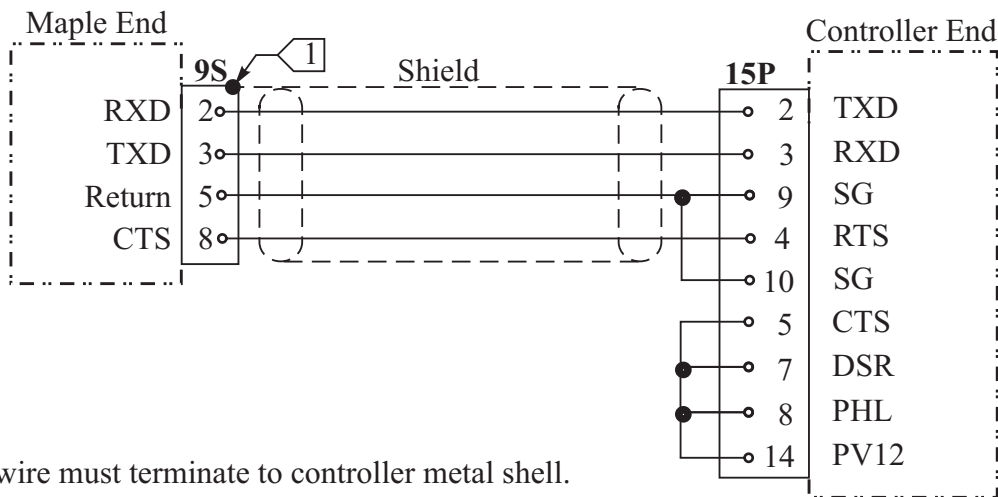
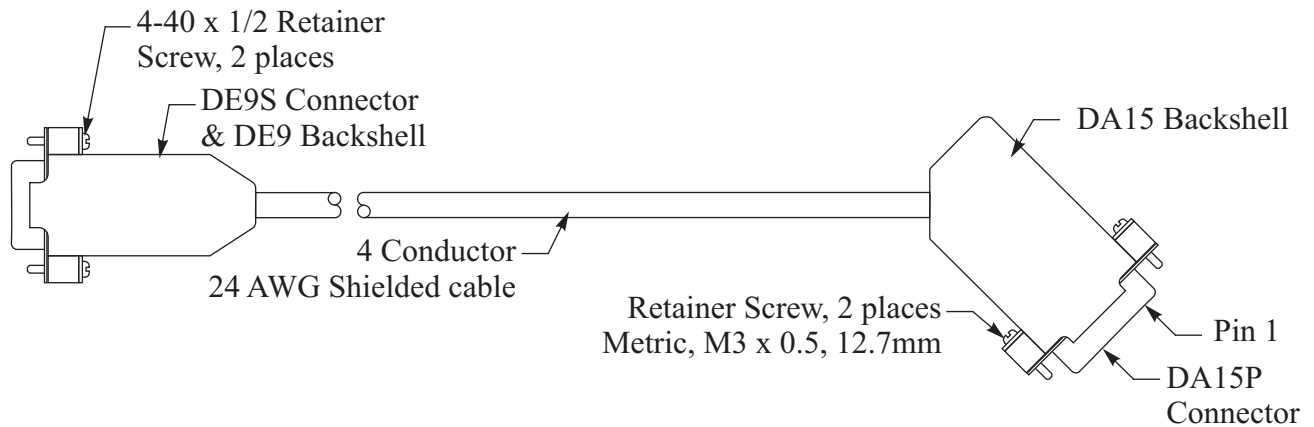
RS-232 with DA15
Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Hitachi H Series PLC.

Drawing and Schematic



Notes

1 Shield wire must terminate to controller metal shell.