

CABLE ASSEMBLY INSTRUCTION

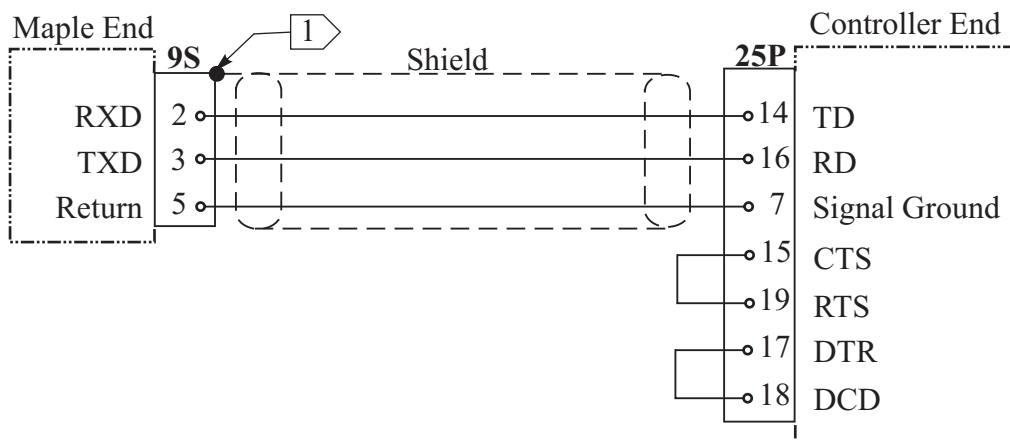
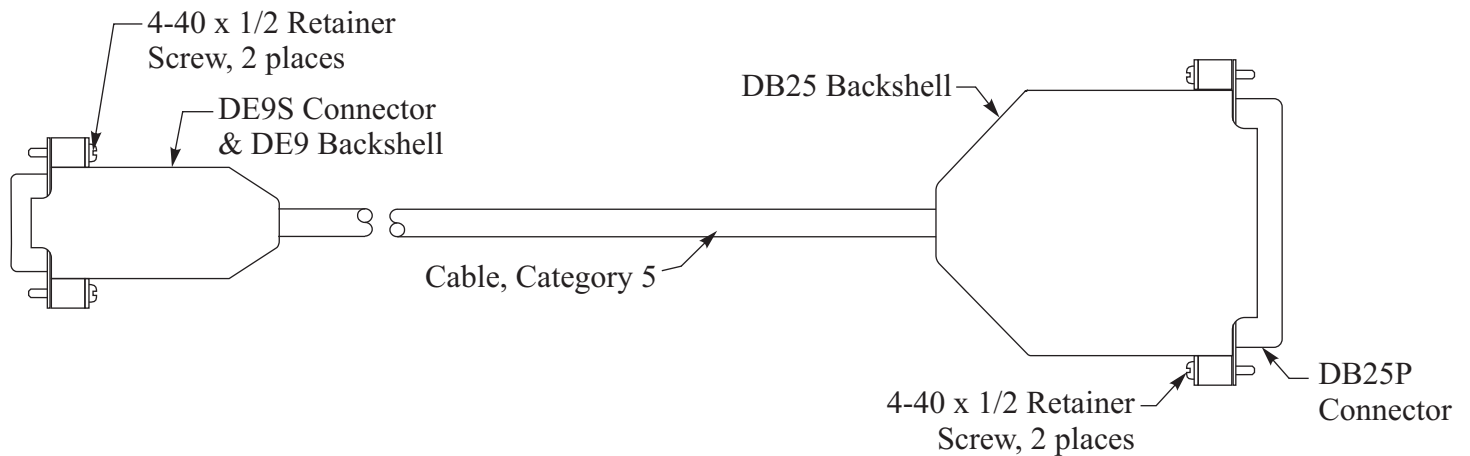
Maple Model(s)	PLC or Controller	Communication Type
HMI5000 Series (COM1) HMI600 (COM1)	GE Intelligent Platforms Series 90-30 CMM311Port 2	RS-232 with DB25 Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a GE Intelligent Platforms Series 90-30 PLC (only for direct connection to CMM311 Port 2).

Drawing and Schematic



Notes

- 1 Shield wire must be terminated to connector metal shell