

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series (COM1)
HMI600 (COM1)

PLC or Controller

Siemens SIMATIC S7-200

Communication Type

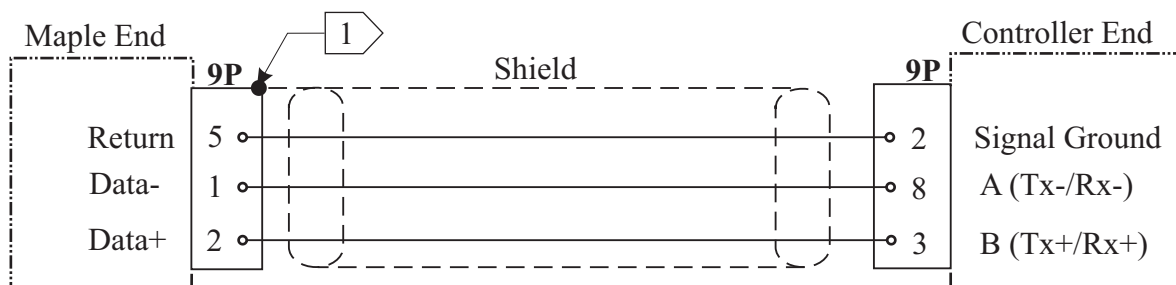
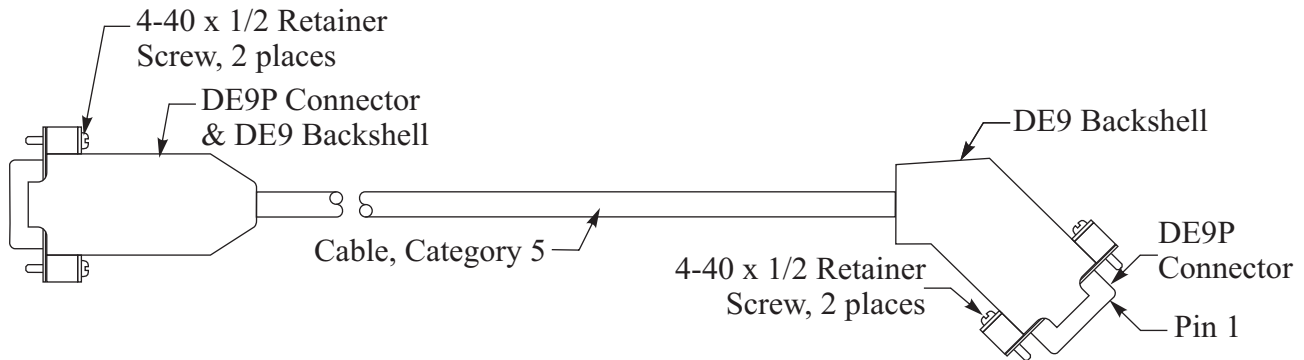
RS-485 2-wire with DE9
Connector at Controller



Summary

Use the wiring diagram and illustration to assemble a communications cable for use with a Siemens SIMATIC S7-200 Series PLC.

Drawing and Schematic



Notes

- 1 Shield wire must be terminated to connector metal shell.