

CABLE ASSEMBLY INSTRUCTION

Maple Model(s)

HMI5000 Series
HMI600 Series

PLC or Controller

Siemens SIMATIC T1505

Communication Type

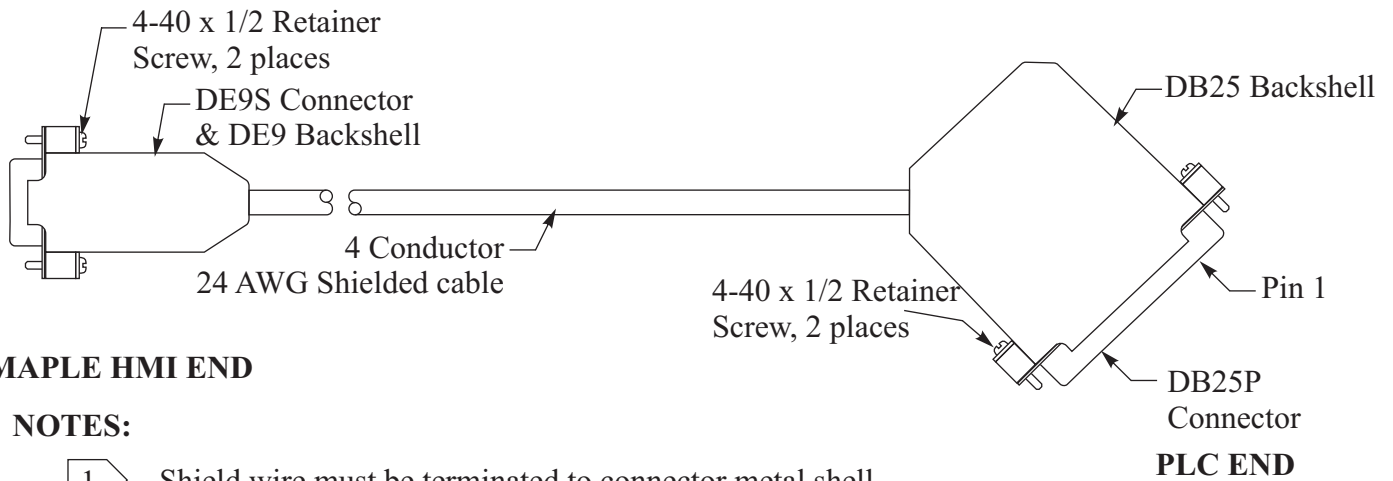
RS-232 with DB25
Connector at PLC



Summary

Use the wiring diagram and illustration to assemble a communication cable for use with a Siemens SIMATIC T1505 PLC.

Drawing and Schematic



MAPLE HMI END

NOTES:

- 1 Shield wire must be terminated to connector metal shell.

