

CABLE ASSEMBLY INSTRUCTION

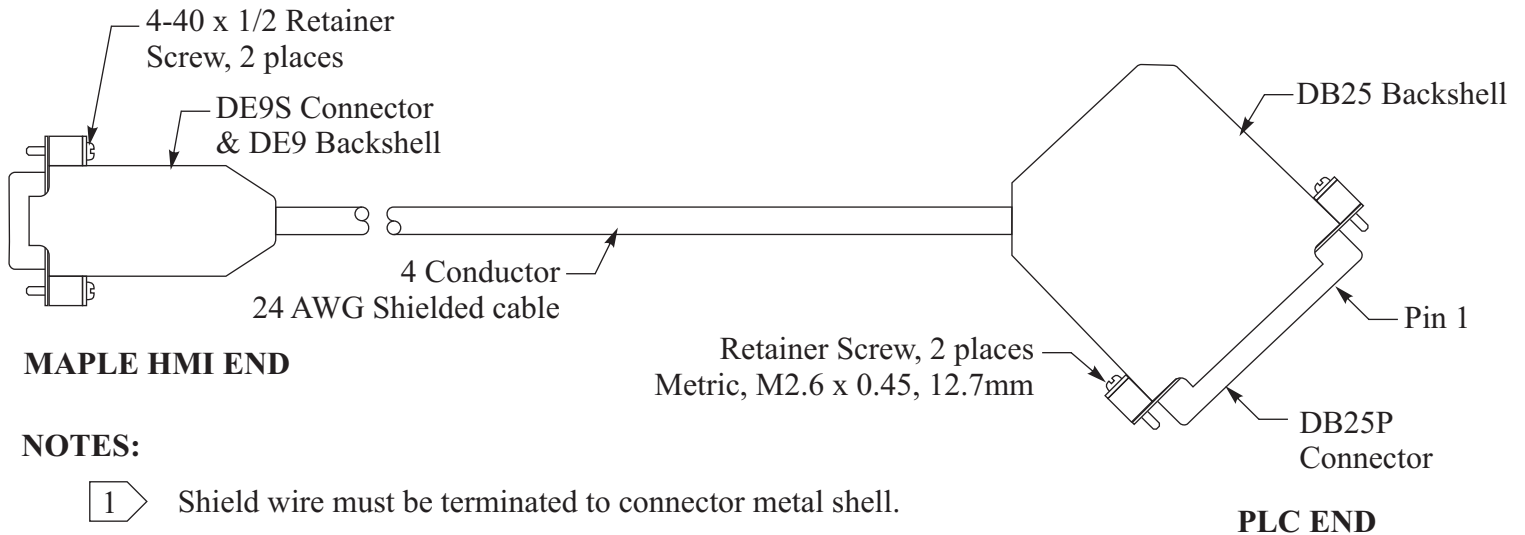
Maple Model(s)	PLC or Controller	Communication Type
HMI500 Series (COM1) HMI600 Series (COM1)	Omron C20, C40, C60, & C200 Series	RS-232 with DB25 Connector at PLC



Summary

Use the wiring diagram and illustrations to assemble a communication cable for use with an Omron C Series PLC. This cable is for communications through a **Host Link** connection. For the C20K, C28K, C40K, C60K, C200H and C200H+ models where a 25-pin DB connector is required.

Drawing and Schematic



NOTES:

- 1 Shield wire must be terminated to connector metal shell.

