

# CABLE ASSEMBLY INSTRUCTION

**Maple Model(s)**

HMI5000 Series (COM1)  
HMI600 Series

**PLC or Controller**

Omron C200, CPM, CJ,  
CQM & SRM Series, CP1H  
& CP1L

**Communication Type**

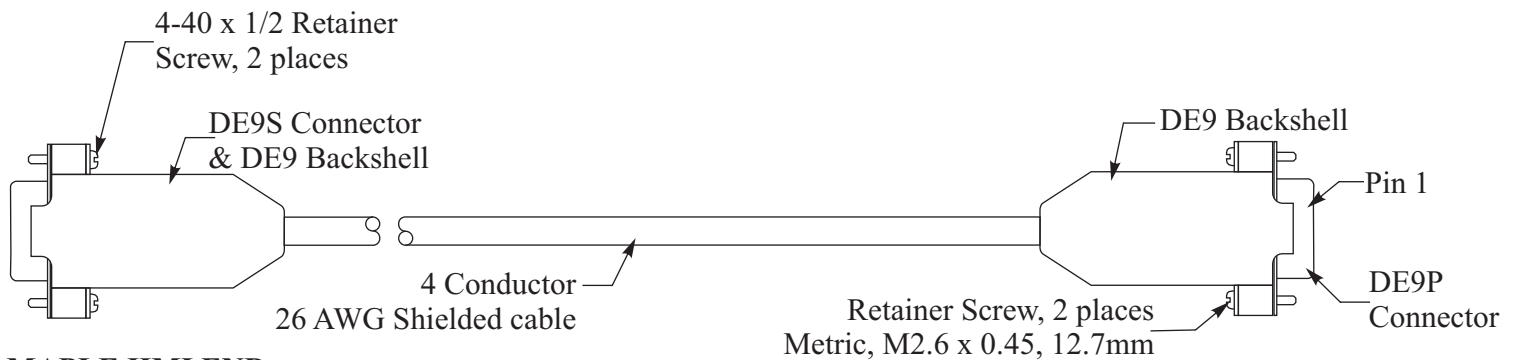
RS-232 with DE9 Connector  
at PLC



**Summary**

Use the wiring diagram and illustration to assemble a communication cable for use with an Omron C200HS, CPM1 & CPM2, CJ1, CQM, or SRM1 Series, CP1H or CP1L PLC where signal ground is on pin (9).

**Drawing and Schematic**



**MAPLE HMI END**

**PLC END**

**NOTES:**

- 1 Shield wire must be terminated to connector shell.

