

# CABLE ASSEMBLY INSTRUCTION

**Maple Model(s)**

HMI5000 Series (COM1)  
HMI600 Series

**PLC or Controller**

Omron C20 & C40 Series

**Communication Type**

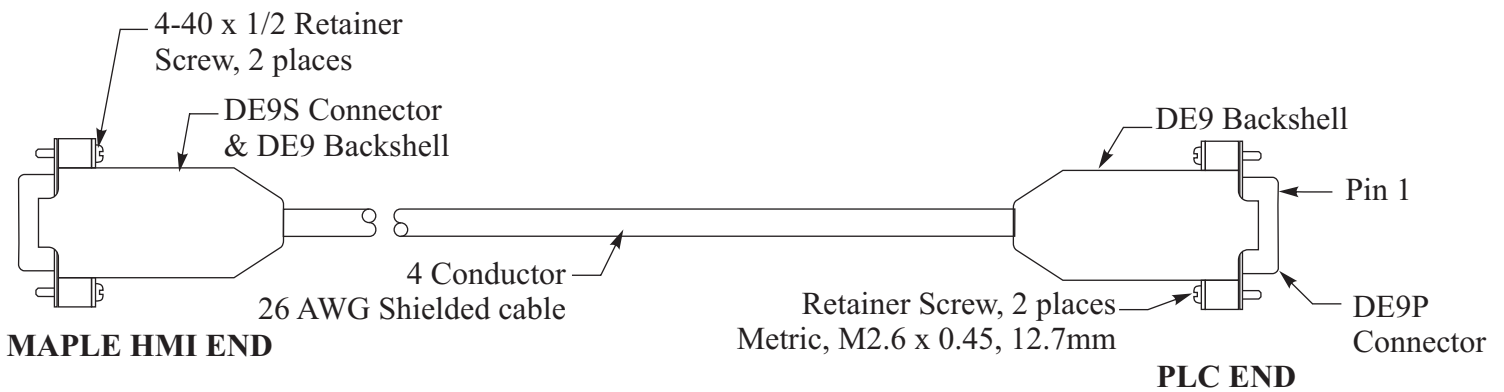
RS-232 with DE9  
Connector at PLC



**Summary**

Use the wiring diagram and illustration to assemble a communication cable for use with an Omron C Series PLC through a Host Link connection. For the C20H, C28H, and C40H models where signal ground is on pin (7).

**Drawing and Schematic**



**NOTES:**

- 1 Shield wire must be terminated to connector metal shell.

