

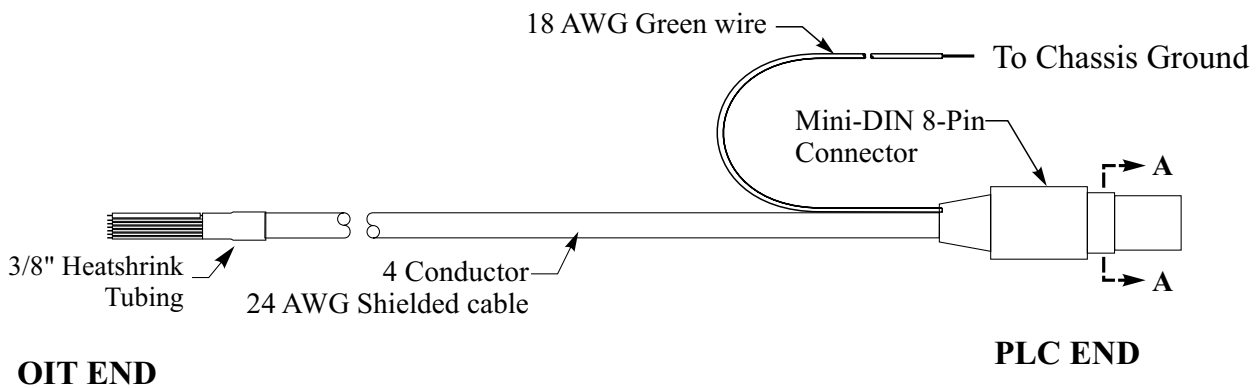


Controller Model: **Modicon Twido PLC**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-485 with a Mini Din 8 Pin Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Modicon Twido PLC.



**NOTES:**

- 1) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

