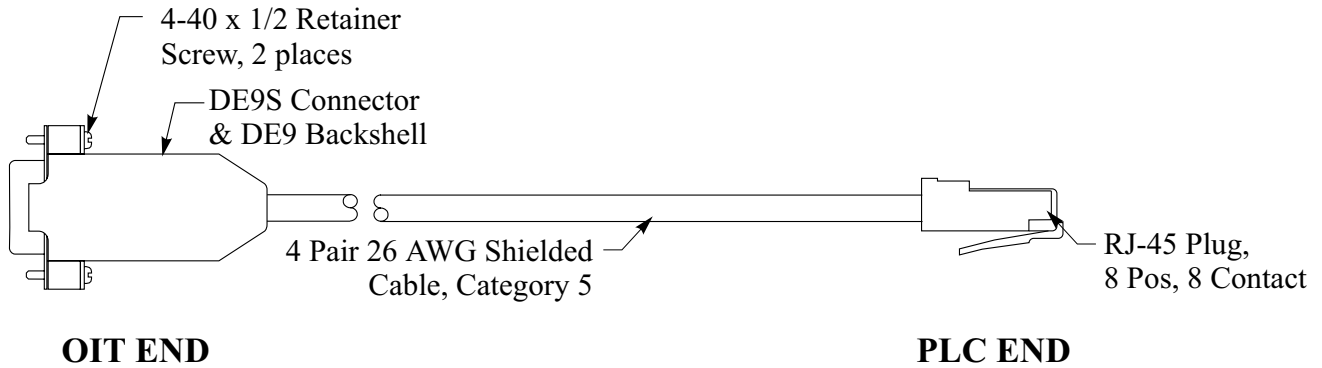


C A B L E A S S E M B L Y I N S T R U C T I O N



Controller Model: **SIXNET IPM**
 Maple OIT Model: **BLU300 Series**
 Communication Type: **RS-232 with RJ-45 at PLC**

Use this wiring diagram and illustration to assemble a communication cable for a SIXNET IPM.



OIT END

PLC END

NOTES:

- 1 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

