

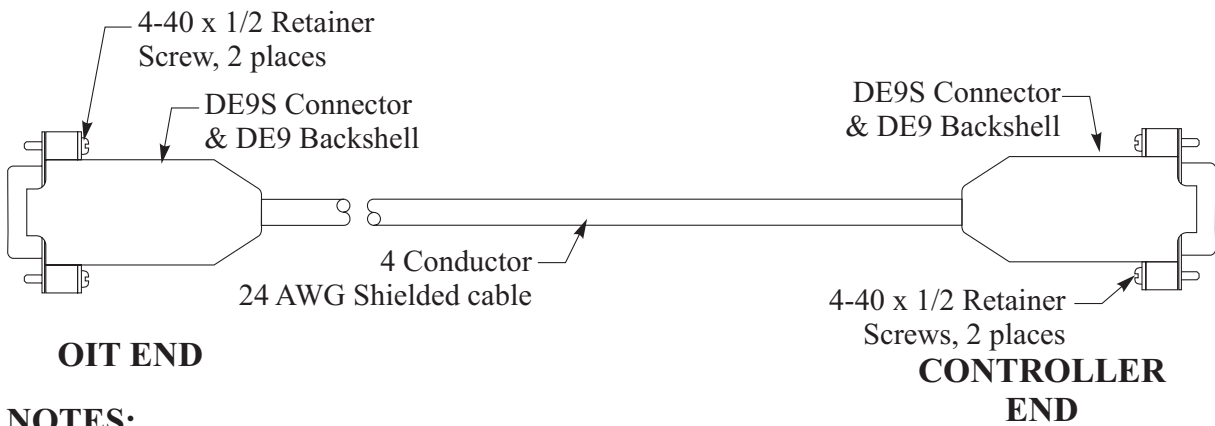
C A B L E A S S E M B L Y I N S T R U C T I O N

Controller Model: **Whedco IMC, IMJ, S2K Series**

Maple OIT Model: **Blue Series**

Communication Type: **RS-232 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Whedco IMC, IMJ or S2K motion controller.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.

