

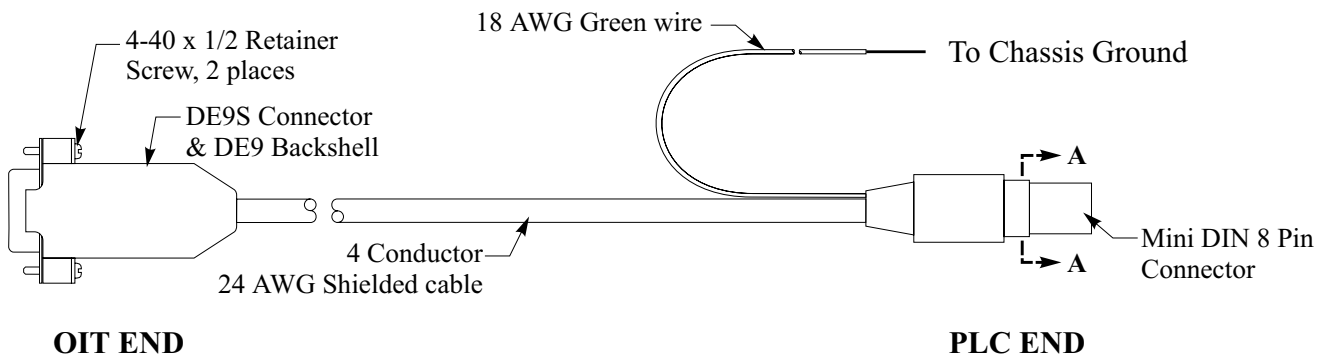


Controller Model: **Trio Motion Technology**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-232 with Mini DIN 8 Pin connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Trio Motion Controller MC204, MC205, MC206 and MC216 Port 1.



NOTES:

- 1) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

