

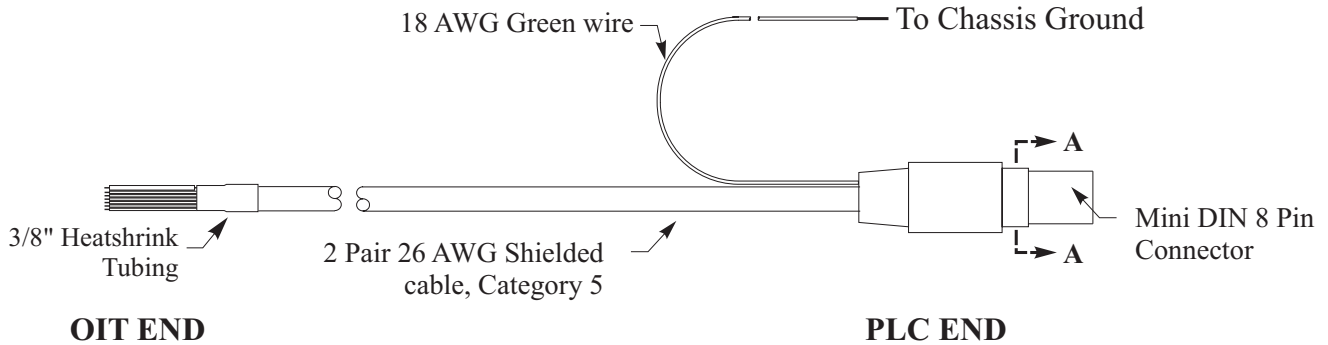


Controller Model: **Modicon TSX3710**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-485 with Mini DIN 8 Pin connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with the TER port on a Modicon TSX3710 PLC. Select Modbus Generic Network in OITware when connecting to a TSX PLC.



**NOTES:**

- 1 Twisting together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

