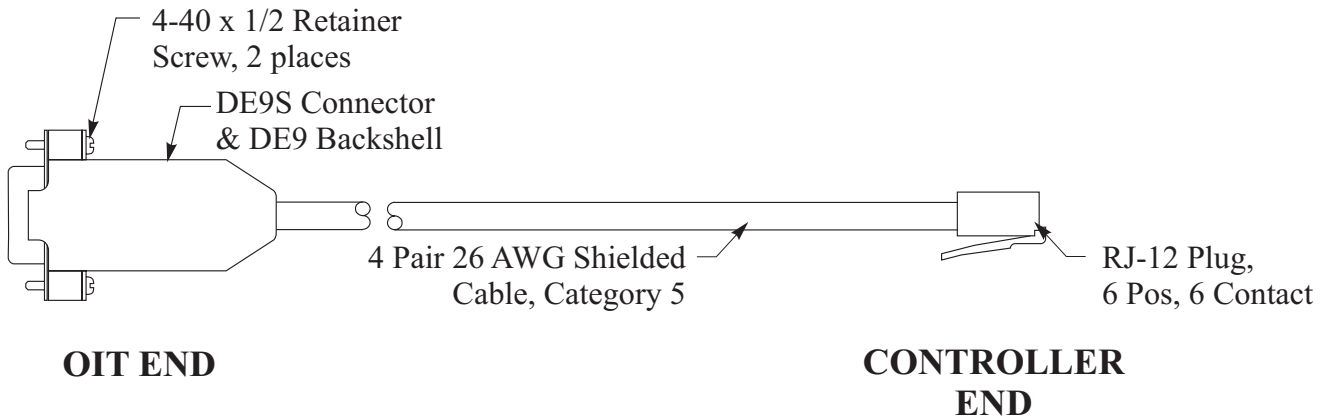


Controller Model: **Watlow Anafaze MLS 300**

Maple OIT Model: **Blue Series**

Communication Type: **RS-232 with RJ-12 at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Watlow Anafaze MLS 300 controller.



1 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

