

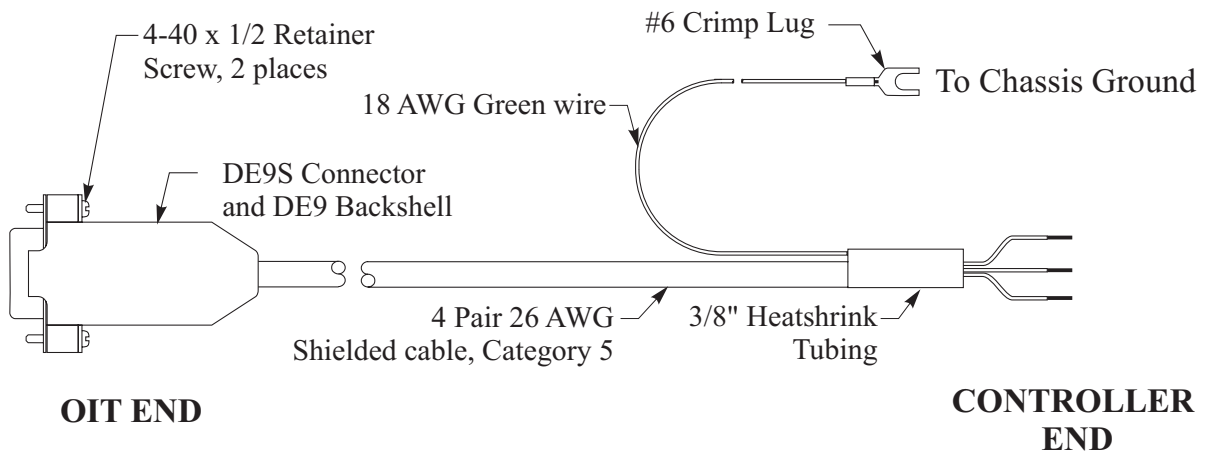
C A B L E A S S E M B L Y I N S T R U C T I O N

Controller Model: **Giddings & Lewis PiC Family**

Maple OIT Model: **Blue Series**

Communication Type: **RS-232 with Leads at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Giddings & Lewis PiC9, PiC90 and PiC900 controllers.



NOTES:

- 1 ▷ Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 ▷ Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

