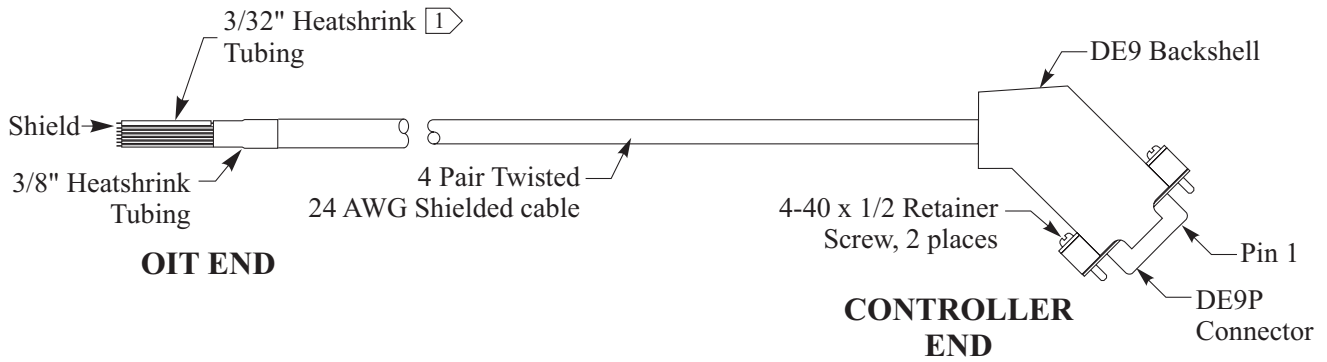




Controller Model: **Emerson Motion Control E Series**
 Maple OIT Model: **BLU300 Series**
 Communication Type: **RS-485 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with an Emerson Motion Control Axima Controller, En Drive or Epsilon Drive.

NOTE: The Axima Controller requires Emerson’s optional connectivity process (CP) card for Modbus support.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.

