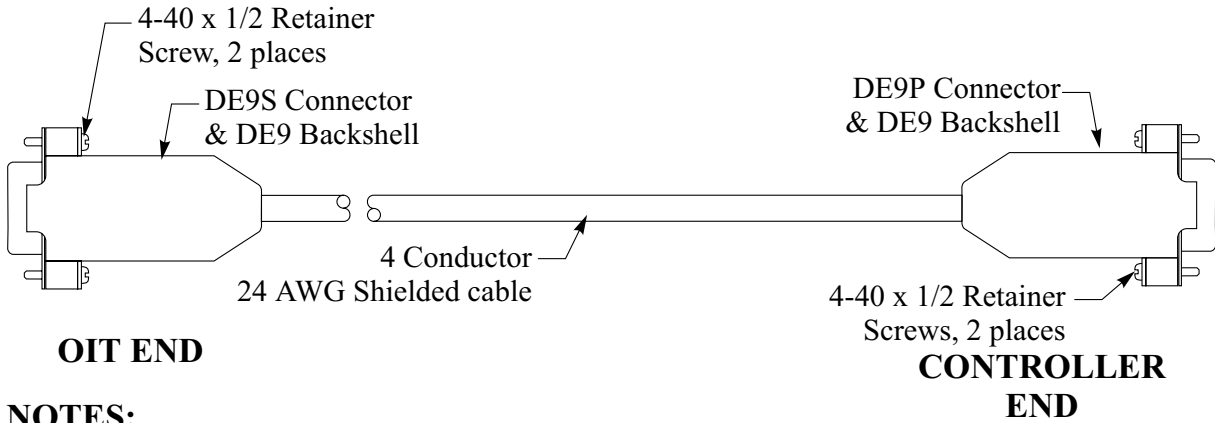




Controller Model: **Emerson E-Series**
 Maple OIT Model: **BLU300 Series**
 Communication Type: **RS-232 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with an Emerson E-Series Drive.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

