

C A B L E A S S E M B L Y I N S T R U C T I O N

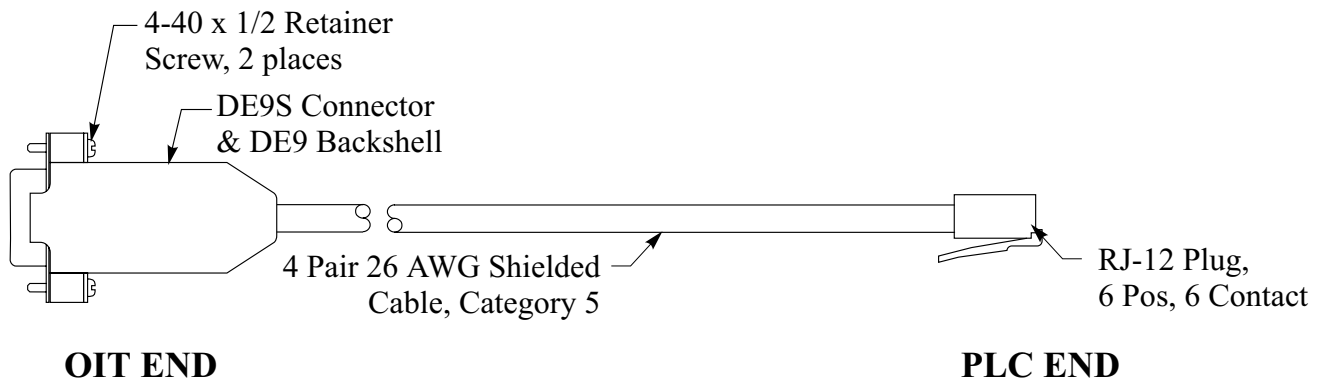


Controller Model: **Koyo DL05, DL06, DL105, DL205 Series, DL305 (D3-350 CPU), and DL405 (D4-450 CPU)**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-232 with RJ-12 at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Koyo DL05 PLC, DL06 PLC, DL105 PLC, DL205 Series PLC, DL305 PLC (D3-350 CPU, Port 1), or DL405 PLC (D4-450 CPU, Port 2).



**NOTES:**

- 1 ➔ Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

