

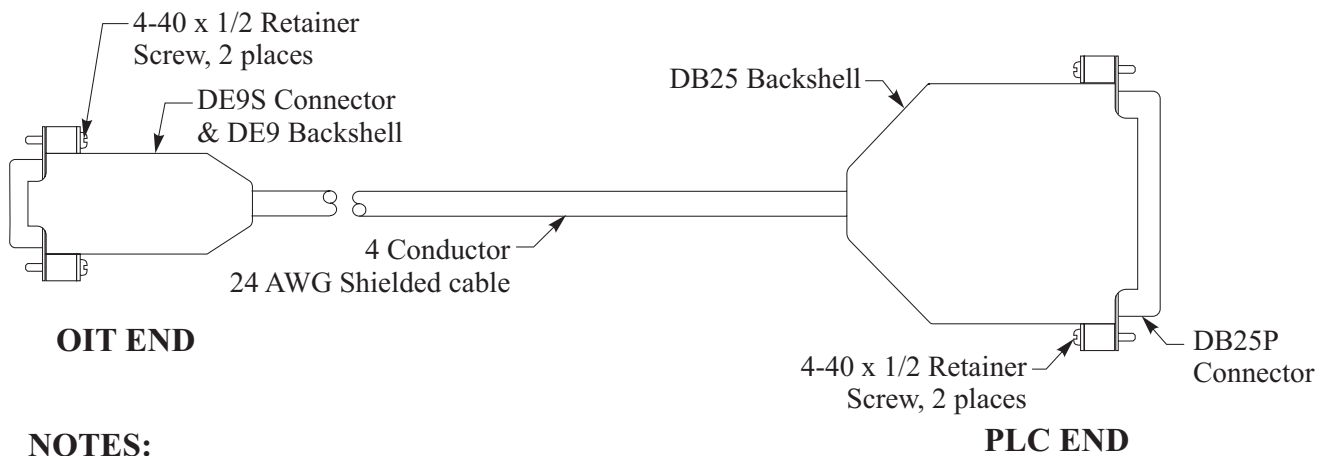


Controller Model: **GE Fanuc 90-30 CMM311 Port 1 or Wye Connector**

Maple OIT Model: **Blue Series**

Communication Type: **RS-232 with DB25 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a GE Fanuc 90-30 PLC (CMM311 Port 1 direct connection or Port 1 or Port 2 using the GE “Wye” Connector).



**NOTES:**

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

