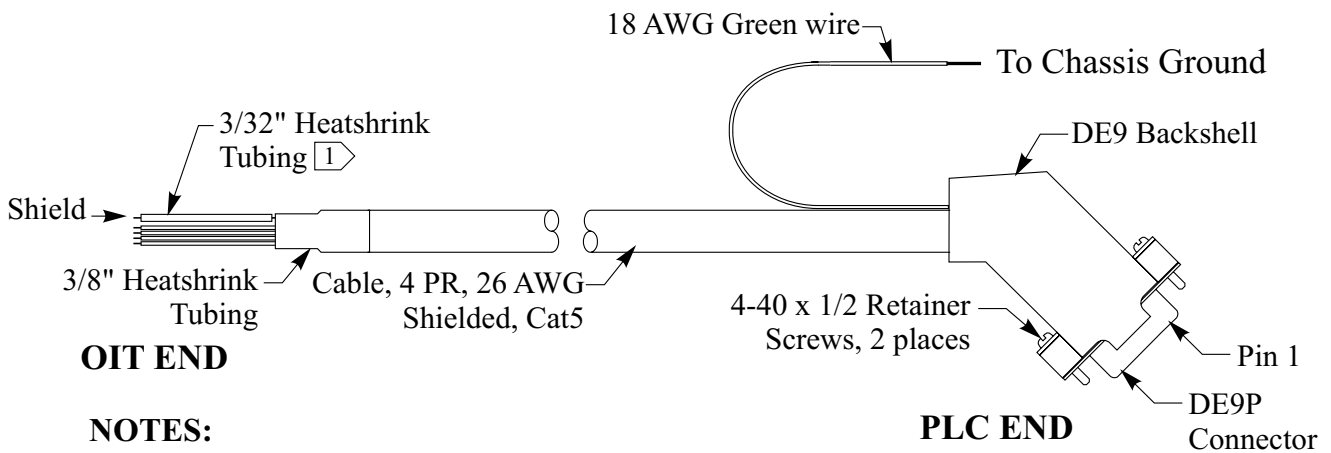




Controller Model: **Siemens SIMATIC S7-200**  
 OIT Model: **Blue Series**  
 Communication Type: **RS-485 with DE9 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Siemens SIMATIC S7-200 Series PLC.



**NOTES:**

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink tubing to avoid shorting.

