

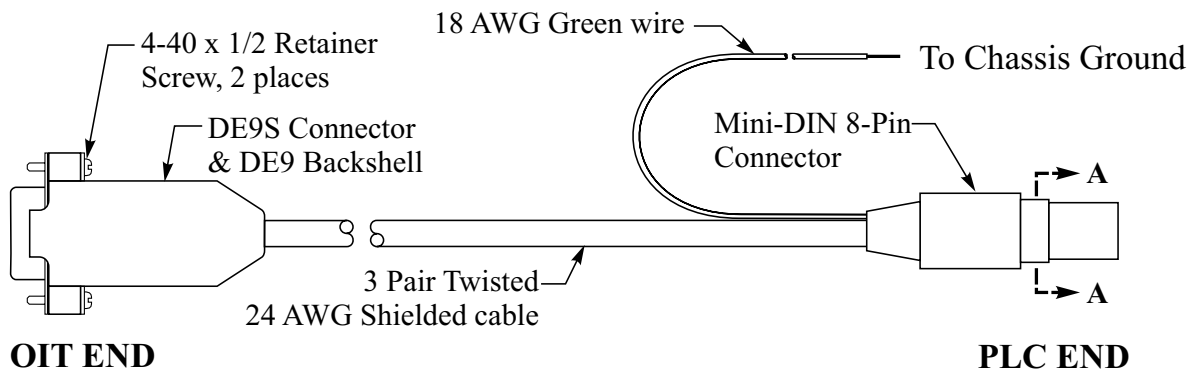


Controller Model: **Mitsubishi FX<sub>0</sub>, FX<sub>0N</sub>, FX<sub>0S</sub>, FX<sub>2N</sub>, FX<sub>1S</sub>, FX<sub>1N</sub>, and FX<sub>2NC</sub>**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-422 with Mini DIN 8 Pin connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Mitsubishi FX<sub>0</sub>, FX<sub>0N</sub>, FX<sub>0S</sub>, FX<sub>2N</sub>, FX<sub>1S</sub>, FX<sub>1N</sub> or FX<sub>2NC</sub> PLC.



**NOTES:**

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 Connect shield wire to metal housing of the mini-DIN 8-pin connector.

