

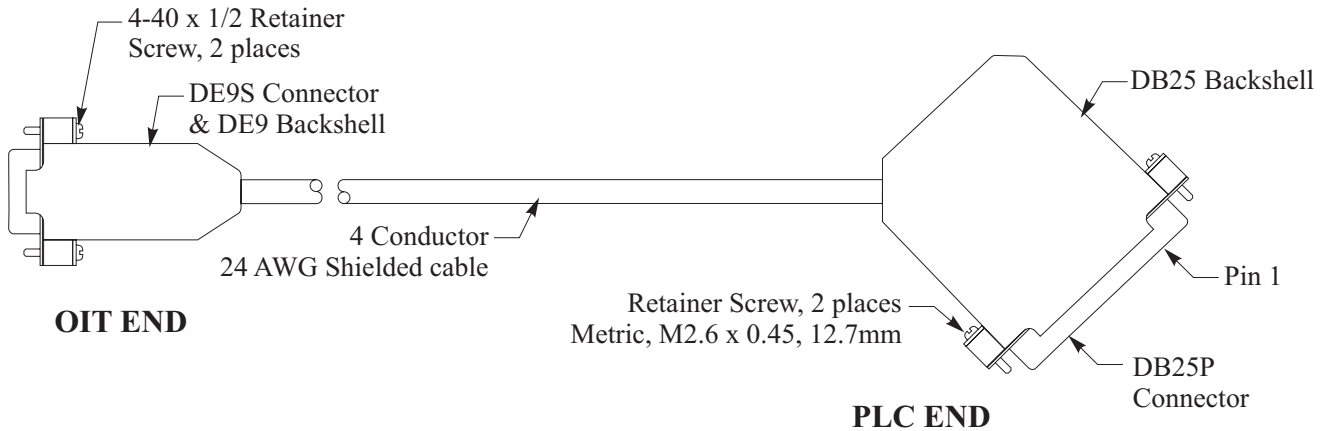


Controller Model: **Omron C20, C40, C60 & C200 Series**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-232 with DB25 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Omron C Series PLC. This cable is for communication through a Host Link connection. For the C20K, C28K, C40K, C60K, C200H and C200H+ models where a 25-pin DB connector is required



**NOTES:**

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

