

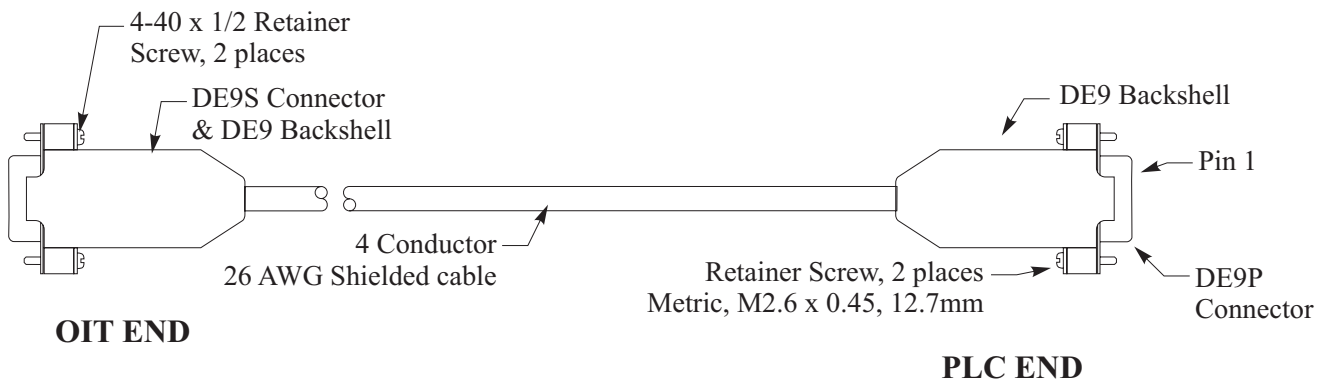


Controller Model: **Omron C200, CPM, CJ, CQM & SRM Series**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-232 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Omron C200HS, CPM1, CPM2, CJ1, CQM or SRM1 Series PLC where signal ground is on pin (9)



NOTES:

- 1) Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2) Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

