

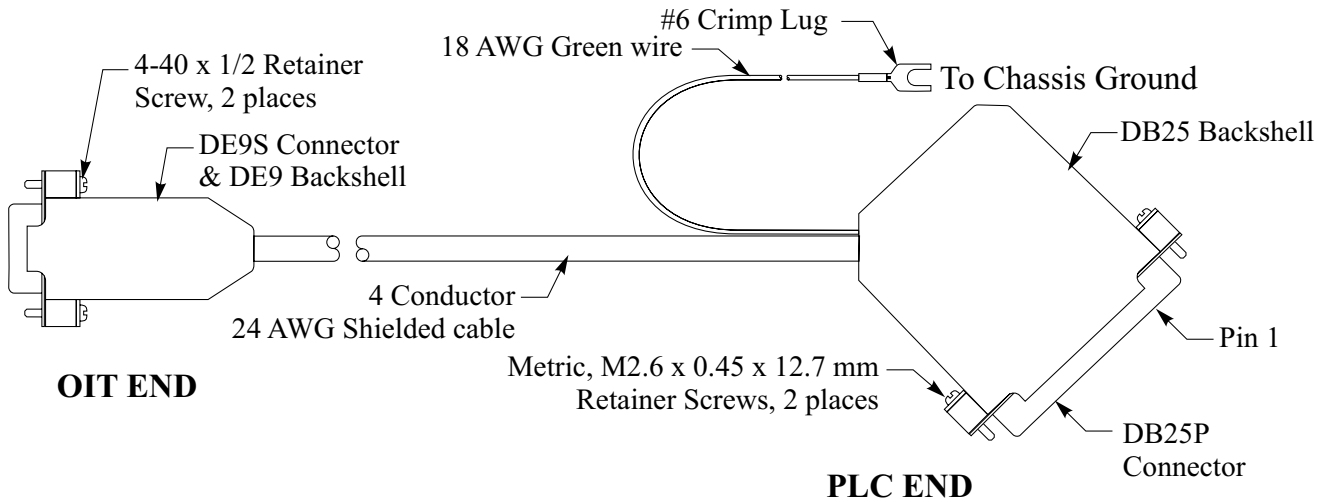


Controller Model: **Koyo DL305 (D3-350 CPU)**

Maple OIT Model: **Blue Series**

Communication Type: **RS-232 with DB25 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Koyo DL305 PLC (D3-350 CPU, Port 2).



NOTES:

- 1 Twisting together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

