

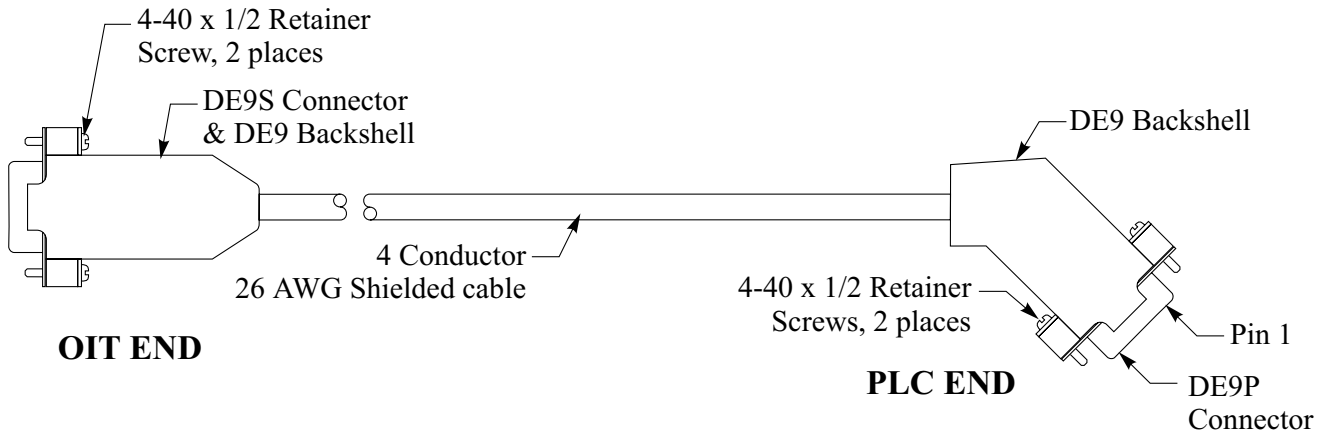


Controller Model: **Modicon Compact and Modicon 984**

Maple OIT Model: **BLU300 Series**

Communication Type: **RS-232 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Modicon Compact and Modicon 984 PLC.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting to components.
- 2 Solder shield wire to the DE9S connector metal shell. Install heatshrink tubing over the shield wire to avoid shorting.

