



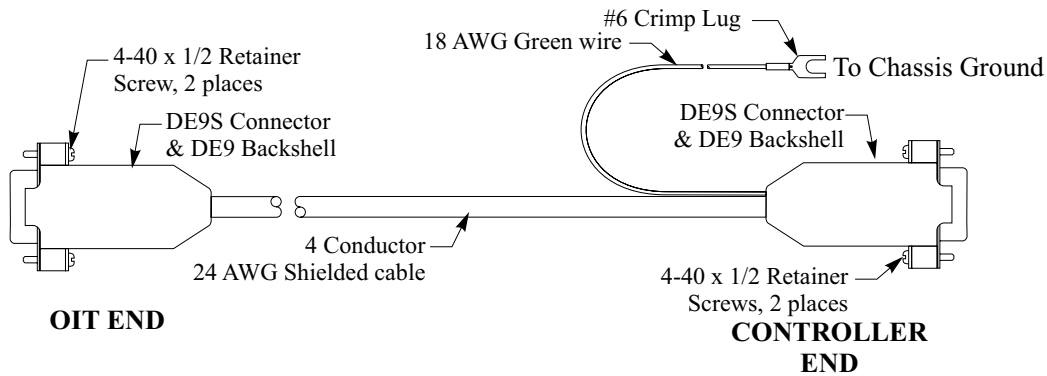
Controller Model: **Control Microsystems SCADAPack Series and SAF Drives OEM SAFphire**

Maple OIT Model: **Silver Series HMI504T**

Communication Type: **RS-232 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Control Microsystems SCADAPack Series or with a SAF Drives OEM SAFphire and CA418 Processor Card.

Maple p/n 7444-0051



**NOTES:**

- ① Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

