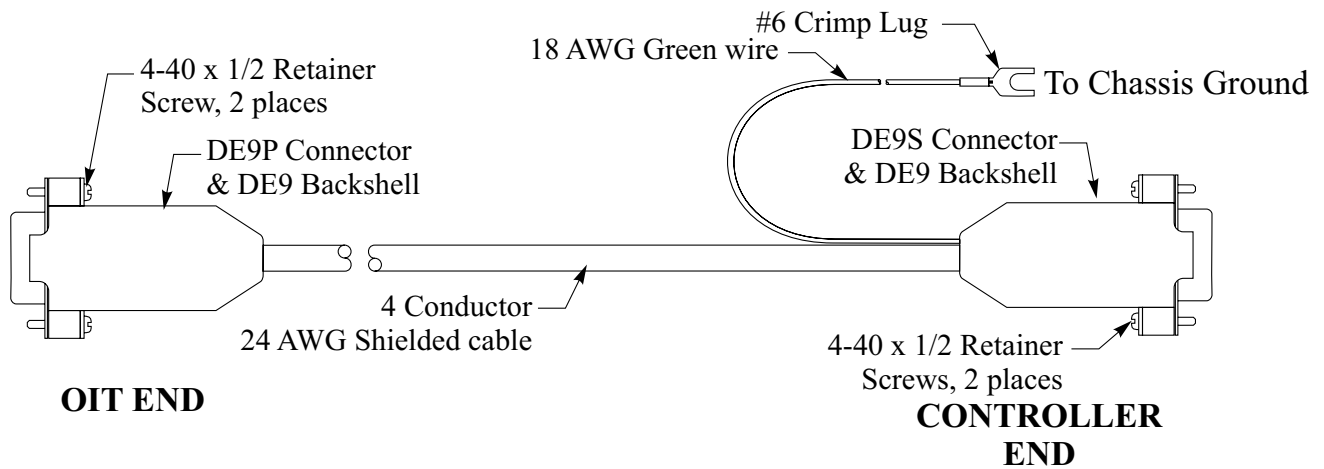




Contoller Model: **Compumotor 6K and 6000 Series**
 Maple OIT Model: **HMI500 Series**
 Communication Type: **RS-232 with DE9 connector at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with a Compumotor 6K or 6000 Series controller.



NOTES:

- 1 Connect shield wire to the metal housing of the RJ-45 and the DE9 connectors.

