

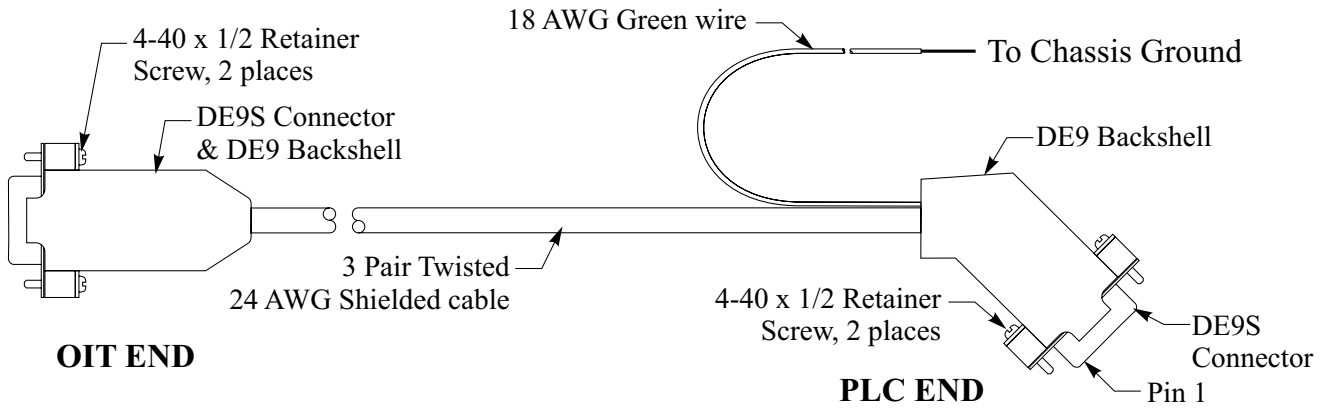


Controller Model: **Allen-Bradley SLC500 Family (DF1)**

Maple OIT Model: **Silver Series**

Communication Type: **RS-422 with DE9 Connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Allen-Bradley SLC500 Family PLC. Maple System's products use the DF1 protocol to communicate with this PLC. This cable is for communication through the 1747-KE Communications Module to the SLC 5/01 and SLC 5/02.



**OIT END**

**PLC END**

**NOTES:**

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.

