

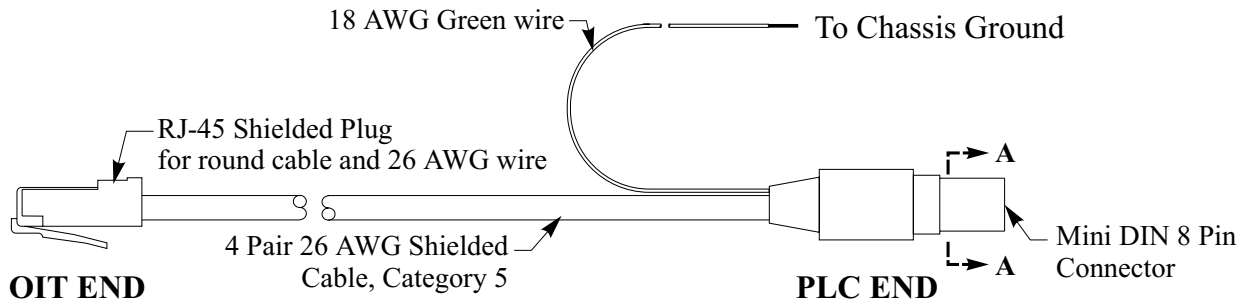


Controller Model: **Modicon TSX3710 and Twido Controller**

Maple OIT Model: **OIT3100 and OIT4100 Series**

Communication Type: **RS-485 with Mini DIN 8 Pin connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with the TER port on a Modicon TSX3710 PLC. Select Modbus Generic Network in OITware when connecting to a TSX PLC.



NOTES:

- 1) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2) Connect shield wire to the metal housing of the RJ-45 connector.

