



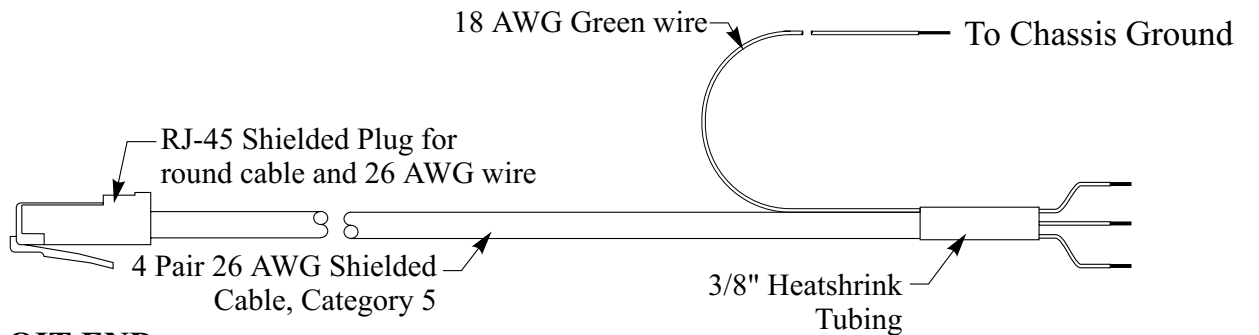
Controller Model: **Acroloop ACR2000 and ACR8000**

Maple OIT Model: **OIT3100 and OIT4100 Series**

Communication Type: **RS-232 with Leads at Controller**

Use the wiring diagram and illustration to assemble a communication cable for use with an Acroloop ACR2000 or ACR8000 controller.

NOTE: ACR2000 requires ACRCOMM communications board.

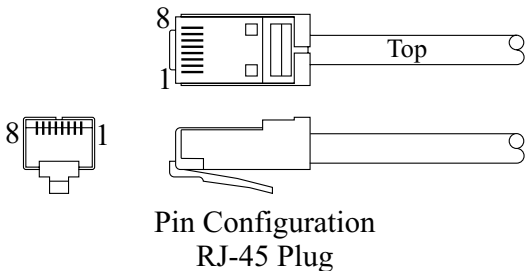
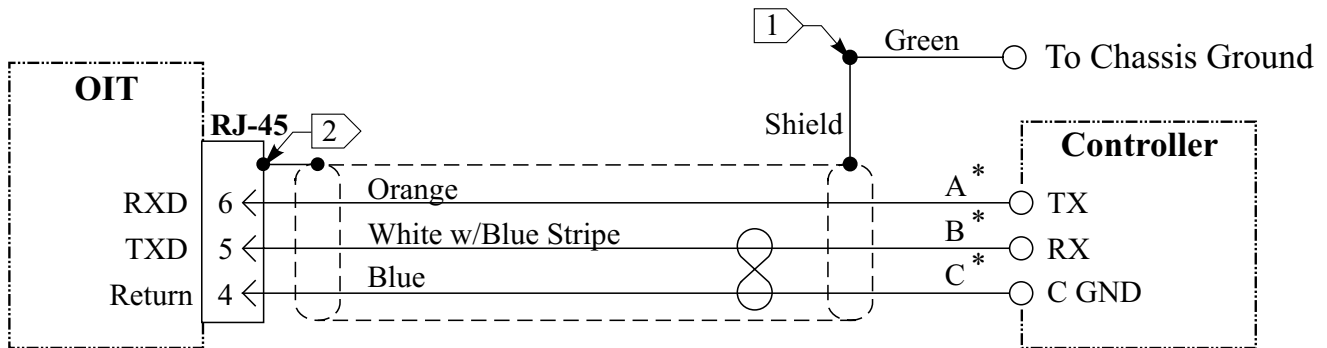


OIT END

CONTROLLER END

NOTES:

- 1 Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 Connect shield wire to the metal housing of the RJ-45 connector.



Pin # Table

* Pin	COM1	COM2
A	2	10
B	1	9
C	3	11