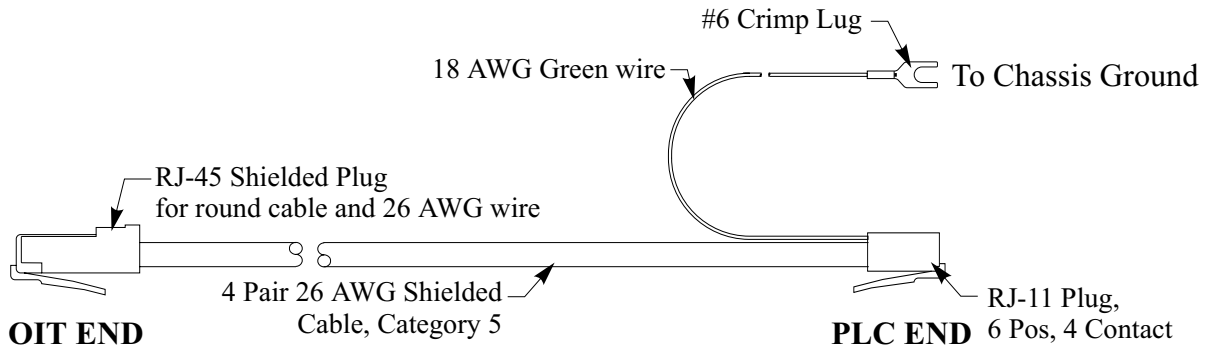




Controller Model: **Koyo DL305 (D3-340 CPU)**
 Maple OIT Model: **OIT3100 and OIT4100 Series**
 Communication Type: **RS-232 with RJ-11 at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Koyo DL305 PLC (D3-340 CPU).



NOTES:

- 1) Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2) Connect shield wire to the metal housing of the RJ-45 connector.

