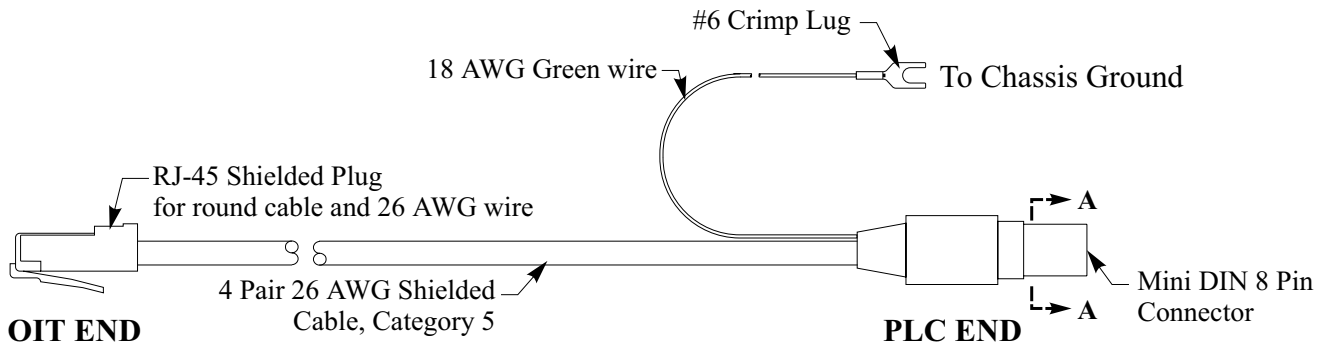




Controller Model: **Mitsubishi FX0, FX0N, FX0S and FX2N**
 Maple OIT Model: **OIT3100 and OIT4100 Series**
 Communication Type: **RS-422 with Mini DIN 8 Pin connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with a Mitsubishi FX0, FX0N, FX0S or FX2N PLC.



NOTES:

- 1 ➤ Twist together 18 AWG green wire and shield wire. Solder wires and insulate with heatshrink to avoid shorting.
- 2 ➤ Connect shield wire to the metal housing of the RJ-45 connector.

