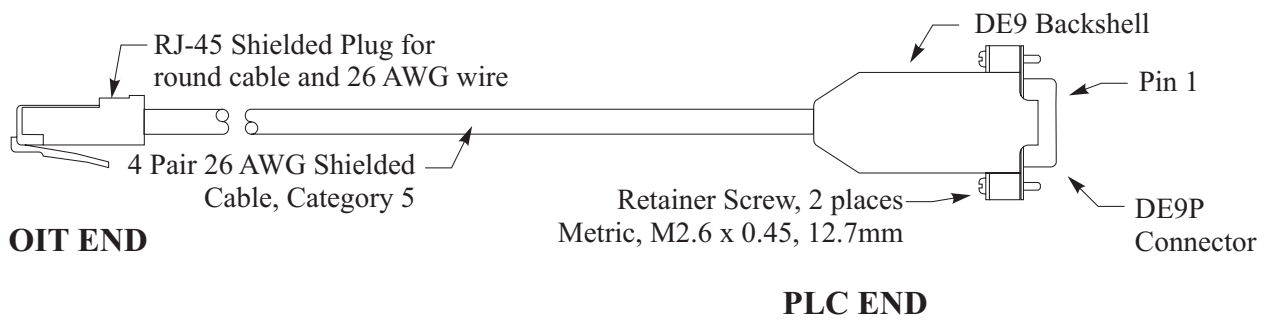




Controller Model: **Omron C Series**
 Maple OIT Model: **OIT3100 and OIT4100 Series**
 Communication Type: **RS-422 with DE9 connector at PLC**

Use the wiring diagram and illustration to assemble a communication cable for use with an Omron C Series PLC. This cable is for communication through a Host Link connection. For the C20K, C28K, C40K, C60K, C200H or C200H+ models that use a 9-pin D connector for RS485 4-wire or RS422 Communications.



NOTES:

- 1 Install heatshrink on shield (bare wire) to avoid shorting.
- 2 Connect shield wire to the metal housing of the RJ-45 connector.

